

ISO 21987:2009-10 (E)

Ophthalmic optics - Mounted spectacle lenses

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Classification	2
5	Requirements	2
5.1	Reference temperature	2
5.2	Lenses used in manufacturing complete spectacles	2
5.3	Optical requirements	2
5.4	Thickness tolerance	6
5.5	Positioning tolerances	6
6	Test methods	8
6.1	General	8
6.2	Measurement method for the back vertex power of single-vision lenses and the distance portion of multifocal and progressive-power lenses and near portion of degressive-power lenses	8
6.3	Measurement method for cylinder axis	8
6.4	Addition power measurement	8
6.5	Method for measuring position and tilt	10
6.6	Material and surface quality	10
6.7	Prism imbalance (relative prism error) measurement method for pairs of single-vision and multifocal lenses	10
7	Marking for progressive-power and degressive-power lenses	10
7.1	Permanent marking	10
7.2	Non-permanent marking	11
8	Identification	11
9	Reference to ISO 21987	11
Annex A (informative) Material and surface quality		12
Annex B (informative) Recommendations on mounting		13
Annex C (informative) Alternative methods for measuring prism imbalance (relative prism error) for pairs of single-vision and multifocal lenses		15
Bibliography		17