ISO 22705-2:2023-02 (E)

Springs - Measurement and test parameters - Part 2: Cold formed cylindrical helical extension springs

Contents

Page

Foreword v

1 Scope 1

2 Normative references 1

3 Terms,definitions,symbolsandabbreviatedterms 1
3.1 Terms and definitions 1
3.2 Symbols and abbreviated terms 2

4 Environmental conditions 3

5 Qualificationsoftheperson(s)performingthework 3

6 Geometries of guiding and supporting devices 3

7 Measuring and testing equipment 3

8 Measurement and test parameter for technical cold formed cylindrical extension springs 4
8.1 Free length (L0) 4
8.1.1 General 4
8.1.2 Type of characteristic 4
8.1.3 Measuring and/or testing equipment 4
8.1.4 Conditions of measurement and testing 4
8.1.5 Method of measurement and testing 4
8.1.6 Test location on the product 7
8.2 Body length (LB) 7
8.2.1 General 7
8.2.2 Type of characteristic 7
8.2.3 Measuring and/or testing equipment 8
8.2.4 Conditions of measurement and testing 8
8.2.5 Method of measurement and testing 8
8.2.6 Test location on the product 10
8.3 Spring hook length (LH) 10
8.3.1 General 10
8.3.2 Type of characteristic 10
8.3.3 Measuring and/or testing equipment 11
8.3.4 Conditions of measurement and testing 11
8.3.5 Method of measurement and testing 11
8.3.6 Test location on the product 13
8.4 Hook opening (m) 13
8.4.1 General 13
8.4.2 Type of characteristic 13
8.4.3 Measuring and/or testing equipment 14
8.4.4 Conditions of measurement and testing 14
8.4.5 Method of measurement and testing 14
8.4.6 Test location on the product 15
8.5 Outside diameter (De) 15
8.5.1 General 15
8.5.2 Type of characteristic 15
8.5.3 Measurement and/or testing equipment 16

8.5.4 Conditions of measurement and testing 16
8.5.5 Method of measurement and testing 16
8.5.6 Test location on the product 20
8.6 Inside diameter (Di) 20
8.6.1 General 20
8.6.2 Type of characteristic 20
8.6.3 Measuring and/or testing equipment 20
8.6.4 Conditions of measurement and testing 20

8.6.5 Method of measurement and testing 21
8.6.6 Test location on the product 23
8.7 Total number of coils (nt), number of active coils (n) and coil direction 23
8.7.1 General 23
8.7.2 Type of characteristic 23
8.7.3 Measuring and/or testing equipment 25
8.7.4 Conditions of measurement and testing 25
8.7.5 Method of measurement and testing 25
8.7.6 Test location on the product 26
8.8 Bending radius (r) 26
8.8.1 General 26
8.8.2 Type of characteristic 26
8.8.3 Measuring and/or testing equipment 27
8.8.4 Conditions of measurement and testing 27
8.8.5 Method of measurement and testing 27
8.8.6 Test location on the product 27
8.9 Spring load (F) 28
8.9.1 General 28
8.9.2 Type of characteristic 28
8.9.3 Measuring and/or testing equipment 28
8.9.4 Conditions of measurement and testing 28
8.9.5 Method of measurement and testing 28
8.9.6 Test location on the product 29
8.10 Spring pitch (p) / distance between the coils (u) 29
8.10.1 General 29
8.10.2 Type of characteristic 29
8.10.3 Measuring and/or testing equipment 30
8.10.4 Conditions of measurement and testing 30
8.10.5 Method of measurement and testing 30
8.10.6 Test location on the product 30
8.11 Loop/ Hook position 31
8.11.1 General 31
8.11.2 Type of characteristic 31
8.11.3 Measuring and/or testing equipment 31
8.11.4 Conditions of measurement and testing 32
8.11.5 Method of measurement and testing 32
8.11.6 Test location on the product 32
8.12 Shear-off burr 32
8.12.1 General 32
8.12.2 Type of characteristic 32
8.12.3 Measuring and/or testing equipment 33
8.12.4 Conditions of measurement and testing 33
8.12.5 Method of measurement and testing 33
8.12.6 Test location on the product 34

Annex A (Informative) Calculation of spring rate R 35

Annex B (Informative) Calculation of initial tension force (Fi) 36

Annex C (Informative)Typesofhooks 38