

DIN EN 13861:2012-01 (E)

Safety of machinery - Guidance for the application of ergonomics standards in the design of machinery

Contents		Page
Foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Application of ergonomics standards in the design of machinery	6
4.1	Introduction	6
4.2	Process for guidance to the appropriate ergonomics standards	6
4.2.1	General	6
4.2.2	Step 1: Hazard analysis and risk estimation	6
4.2.3	Step 2: Investigation of applicability of standards	7
4.2.4	Step 3: Evaluation of the risks using relevant ergonomics standards	7
4.2.5	Step 4: Risk reduction using the various standards	8
4.2.6	Step 5: Verification	8
5	Information for use	10
Annex A (normative) Relation between hazards as described in EN ISO 12100 and applicable B-standards related to ergonomics		11
Annex B (informative) Checklist for listing the limits of the machinery (step 1)		21
B.1	General	21
B.2	External preconditions	22
B.2.1	User limits	22
B.2.2	Space limits	23
B.2.3	Time limits	23
B.2.4	Environmental conditions (of the intended work sites, NOT related to the machinery design)	23
B.3	Work tasks (man/machine interface)	23
B.3.1	Intended and expected use	23
B.3.2	Expected use of personal protective equipment	24
B.3.3	Foreseeable misuse in terms of ergonomics (EN ISO 12100:2010, 3.24)	24
Annex C (informative) Additional requirements for C-type standardization		25
C.1	General	25
C.2	To Clause 1 "Scope"	25
C.3	To 4.2.3, "Step 2: Investigation of applicability of standards"	25
C.4	To 4.2.4, "Step 3: Evaluation of the risks using relevant ergonomics standards"	25
C.5	To 4.2.5, "Step 4: Risk reduction using the various standards"	25
C.6	To 4.2.6, "Step 5: Verification"	25
C.7	Requirements for residual risks	26
Annex D (informative) List of ergonomics standards applicable to the design of machinery safety standards		27
Bibliography		44