

ISO 22884:2004-04 (E)

Castors and wheels - Requirements for applications over 1,1 m/s (4 km/h) and up to 4,4 m/s (16 km/h)

Contents		Page
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Classification, characteristics and dimensions	1
4.1	Classification	1
4.2	Characteristics	1
4.3	Top plate	2
4.4	Offset	3
4.5	Wheel	3
4.6	Load capacity	6
5	Requirements for testing	6
5.1	General	6
5.2	Standard conditions	6
5.3	Initial wheel play	7
5.4	Initial swivel play	7
5.5	Electrical resistance test	8
5.6	Fatigue test for braking and/or locking device	8
5.7	Efficiency check of wheel braking and/or locking device	9
5.8	Efficiency check of swivel braking and/or locking device	10
5.9	Static test	10
5.10	Dynamic test	10
5.11	Efficiency check of wheel braking and/or locking device	12
5.12	Efficiency check of swivel braking and/or locking device	12
5.13	Final wheel play	12
5.14	Final swivel play	12
6	Conformity	12
7	Marking of the product	13
7.1	Product marking	13
7.2	Marking of electrically conductive or antistatic castors or wheels	13
	Bibliography	14