

ISO 11681-1:2022-03 (E)

Machinery for forestry - Portable chain-saw safety requirements and testing - Part 1: Chain-saws for forest service

Contents		Page
Foreword.....		v
Introduction.....		vi
1	Scope	1
2	Normative references	2
3	Terms and definitions	3
4	Safety requirements and/or protective measures	3
4.1	General.....	3
4.2	Handles.....	3
	4.2.1 Requirements.....	3
	4.2.2 Verification.....	3
4.3	Hand protection.....	4
	4.3.1 Protection at front handle.....	4
	4.3.2 Protection at the rear handle.....	4
4.4	Balance.....	5
	4.4.1 Requirements.....	5
	4.4.2 Verification.....	5
4.5	Protection against injury by kickback.....	5
	4.5.1 Chain brake.....	5
	4.5.2 Non-manual chain brake.....	6
	4.5.3 Kickback and chain stop angles.....	6
4.6	Chain catcher.....	6
	4.6.1 Requirements.....	6
	4.6.2 Verification.....	6
4.7	Spiked bumper.....	6
	4.7.1 Requirements.....	6
	4.7.2 Verification.....	6
4.8	Chip discharge.....	7
	4.8.1 Requirements.....	7
	4.8.2 Verification.....	7
4.9	Guide bar cover.....	7
	4.9.1 Requirements.....	7
	4.9.2 Verification.....	7
4.10	Engine starting device.....	7
	4.10.1 Requirements.....	7
	4.10.2 Verification.....	7
4.11	Engine stopping device.....	7
	4.11.1 Requirements.....	7
	4.11.2 Verification.....	7
4.12	Throttle control system.....	8
	4.12.1 Dimensions.....	8
	4.12.2 Operation.....	8
	4.12.3 Throttle control latch.....	9
4.13	Drive sprocket guard.....	10
	4.13.1 Requirements.....	10
	4.13.2 Verification.....	10
4.14	Clutch.....	11
	4.14.1 Requirements.....	11
	4.14.2 Verification.....	11

4.15	Protection against contact with parts under high voltage.....	11
4.15.1	Requirements.....	11
4.15.2	Verification.....	11
4.16	Protection against contact with hot parts.....	11
4.16.1	Requirements.....	11
4.16.2	Verification.....	13
4.17	Fuel and oil systems.....	14
4.17.1	Requirements.....	14
4.17.2	Verification.....	14
4.18	Exhaust gases.....	15
4.18.1	Requirements.....	15
4.18.2	Verification.....	15
4.19	Chain lubrication.....	15
4.19.1	Requirements.....	15
4.19.2	Verification.....	16
4.20	Chain tensioning.....	16
4.20.1	Requirements.....	16
4.20.2	Verification.....	16
4.21	Vibration.....	16
4.21.1	Reduction by design at source and by protective measures.....	16
4.21.2	Vibration measurement.....	16
4.22	Noise.....	16
4.22.1	Reduction by design at source and by protective measures.....	16
4.22.2	Noise measurement.....	17
4.23	Electromagnetic immunity.....	17
4.23.1	Requirements.....	17
4.23.2	Verification.....	17
5	Information for use.....	17
5.1	Instructions.....	17
5.1.1	General.....	17
5.1.2	Technical data.....	17
5.1.3	Other information.....	18
5.2	Marking.....	20
5.3	Warnings.....	21
5.4	Test of labels.....	21
5.4.1	Preparation of test specimens and control specimens.....	21
5.4.2	Wipe resistance test.....	22
5.4.3	Adhesion test.....	22
	Annex A (informative) List of significant hazards.....	23
	Bibliography.....	25