

ISO 15912:2006-10 (E)

Dentistry - Casting investments and refractory die materials

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Classification	2
5	Requirements	2
5.1	General	2
5.2	Material consistency	2
5.3	Fluidity	2
5.4	Initial setting time	3
5.5	Compressive strength	3
5.6	Linear thermal dimensional change	3
5.7	Setting expansion	3
6	Sampling, test conditions and mixing	3
6.1	Sampling	3
6.2	Test conditions	3
6.3	Mixing	3
7	Test methods	4
7.1	Material consistency	4
7.2	Fluidity	4
7.3	Initial setting time	5
7.4	Compressive strength	7
7.5	Linear thermal dimensional change	9
8	Manufacturer's instructions	12
8.1	General	12
8.2	Information for use	12
8.3	Physical properties	13
8.4	Safety instructions	13
9	Marking	13
9.1	Powder container	13
9.2	Liquid container	14
10	Packaging	14
10.1	Powder	14
10.2	Liquid	14
Bibliography		15