

Contents		Page
European foreword		4
Foreword		5
Introduction		6
1 Scope		7
2 Normative references		7
3 Terms and definitions		7
4 Symbols and classification		9
4.1 Symbols		9
4.2 Classification		11
5 Requirements		12
5.1 Chemical composition		12
5.1.1 Reported composition		12
5.1.2 Permitted deviation from the reported composition for elements		12
5.2 Hazardous elements		13
5.2.1 Hazardous elements		13
5.2.2 Limits for the hazardous elements		13
5.2.3 Nickel		13
5.3 Biocompatibility		13
5.4 Mechanical properties		13
5.4.1 General		13
5.4.2 Proof stress of 0,2 % non-proportional extension		14
5.4.3 Elongation after fracture		15
5.5 Elastic modulus		16
5.5.1 Precision of measurement method		16
5.5.2 Determination of compliance with the requirements for Type 5 materials		16
5.5.3 Mean value		16
5.6 Density		16
5.7 Corrosion resistance for material integrity		16
5.8 Tarnish resistance		16
5.9 Solidus and liquidus temperatures (alloy) or melting point (commercially pure metal)		17
5.10 Thermal expansion coefficient		17
5.11 Information, instructions and marking		17
6 Sampling		17
7 Preparation of specimen		17
7.1 General		17
7.2 Heat treatment		18
7.2.1 General conditions		18
7.2.2 Metallic materials for which a heat treatment is recommended in the instructions for use		18
7.2.3 Metallic material for metal-ceramic restorations		18
7.2.4 Metallic materials for which no heat-treatment is recommended in the instructions for use		18
7.3 Proof stress of 0,2 % non-proportional extension and the elongation after fracture: Metallic materials for which production of conventional specimens is possible		18
7.4 Type 0 metallic materials for which the production of conventional specimens is not possible		19
7.5 Elastic moduli		19
7.5.1 General		19

7.5.2	Tensile strain method.....	20
7.5.3	Flexure method (three or four point bending).....	20
7.5.4	Acoustic resonance method.....	21
7.6	Density measurement.....	21
7.6.1	Solid material.....	21
7.6.2	Powder material.....	22
7.7	Corrosion resistance.....	22
7.8	Tarnish resistance and colour.....	22
7.9	Linear thermal expansion.....	22
8	Measurement and test methods.....	22
8.1	Information, instructions and marking.....	22
8.2	Chemical composition.....	22
8.3	Mechanical testing.....	23
8.3.1	Apparatus.....	23
8.3.2	Test procedure.....	23
8.3.3	Proof stress of 0,2 % non-proportional extension.....	23
8.3.4	Percentage elongation after fracture.....	24
8.4	Elastic modulus measurement.....	24
8.4.1	Tensile strain method.....	24
8.4.2	Flexure method in three- or four-point bending mode.....	25
8.4.3	Acoustic resonance method.....	27
8.5	Calculation of elasticity parameters from acoustic measurement.....	29
8.5.1	General.....	29
8.5.2	Elastic modulus.....	29
8.5.3	Shear modulus.....	29
8.5.4	Poisson's ratio.....	30
8.6	Density.....	30
8.6.1	Preparation of specimen.....	30
8.6.2	Reagents.....	30
8.6.3	Apparatus.....	30
8.6.4	Procedure.....	30
8.7	Corrosion resistance by the static 7 d immersion procedure of ISO 10271.....	30
8.7.1	Preparation of specimen.....	30
8.7.2	Reagents.....	30
8.7.3	Apparatus.....	30
8.7.4	Test solution.....	31
8.7.5	Test procedure.....	31
8.7.6	Analysis.....	31
8.7.7	Treatment of data.....	31
8.8	Sulfide tarnish test — Cyclic immersion.....	31
8.9	Sulfide tarnish test — Static immersion.....	31
8.10	Solidus and liquidus temperatures (dental casting alloys) or melting point (commercially pure metals).....	31
8.10.1	Cooling curve method.....	31
8.10.2	Thermal analysis method.....	32
8.11	Linear thermal expansion.....	33
9	Test report.....	33
10	Information and instructions for use.....	34
10.1	Information.....	34
10.2	Processing instructions.....	35
10.3	Marking and labelling.....	35
10.4	Labelling of the package.....	35
Annex A (informative) Tensile testing of a non-cast Type 0 metallic material that is intended for use in a thickness between 0,1 mm and 0,5 mm.....		37
Annex B (normative) Calculation of uncertainty for elasticity measurement.....		40
Annex C (informative) Measurement of Poisson's ratio.....		44
Bibliography.....		46