DIN EN ISO 20126:2022-08 (E)

Dentistry - Manual toothbrushes - General requirements and test methods (ISO 20126:2022)

Contents

Page

European foreword ... **3**

Foreword ... **4**

Introduction ... **5**

1 Scope ... **6**

2 Normative references ... **6**

3 Terms and definitions ... **6**

4 Requirements ... **8**
4.1 Pass-fail criteria ... 8
4.1.1 Pass-fail criteria except for filament end-rounding ... 8
4.1.2 Pass-fail criteria for filament end-rounding ... 8
4.2 Physical inspection ... 8
4.3 Tuft retention ... 8
4.4 Handle impact strength ... 8
4.5 Fatigue resistance ... 9
4.6 Fatigue resistance after chemical challenge ... 9
4.7 Filament end-rounding ... 9

5 Test method ... **9**
5.1 Sampling ... 9
5.2 General test conditions ... 9
5.3 Physical inspection ... 9
5.4 Tuft retention test ... 9
5.4.1 Apparatus ... 9
5.4.2 Procedure ... 9
5.5 Handle impact test ... 10
5.5.1 Apparatus ... 10
5.5.2 Procedure ... 11
5.6 Fatigue resistance test ... 12
5.6.1 Apparatus ... 12
5.6.2 Procedure ... 13
5.7 Fatigue resistance test after chemical challenge ... 13
5.7.1 Apparatus and chemicals ... 13
5.7.2 Procedure ... 13
5.8 Visual inspection for filament end-rounding ... 14
5.8.1 General ... 14
5.8.2 Apparatus ... 14
5.8.3 Procedure ... 14

6 Test report ... **15**

7 Marking and labelling ... **15**

8 Packaging ... **15**

Bibliography ... **16**