

DIN EN ISO 22112:2017-11 (E)

Dentistry - Artificial teeth for dental prostheses (ISO 22112:2017)

Contents		Page
European foreword.....		4
Foreword.....		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	6
4	Classification	7
5	Requirements	7
5.1	General.....	7
5.1.1	Biocompatibility.....	7
5.1.2	Dimensions of teeth.....	7
5.1.3	Colour and blending of shades.....	7
5.1.4	Surface finish.....	7
5.1.5	Porosity and other defects.....	8
5.2	Ceramic teeth.....	8
5.2.1	Radioactivity.....	8
5.2.2	Anchorage.....	8
5.2.3	Resistance to thermal shock.....	8
5.3	Polymer teeth.....	8
5.3.1	Bonding to denture base polymer.....	8
5.3.2	Resistance to blanching, distortion and crazing.....	8
5.3.3	Colour stability.....	8
5.3.4	Dimensional stability.....	8
6	Sampling	9
7	Measurement and test methods	9
7.1	Visual inspection.....	9
7.2	Dimensions of teeth.....	9
7.2.1	Reagents and/or materials.....	9
7.2.2	Apparatus.....	9
7.2.3	Procedure.....	9
7.3	Comparison with shade guide.....	10
7.3.1	Reagents and/or materials.....	10
7.3.2	Apparatus.....	10
7.4	Surface finish of ceramic teeth.....	10
7.4.1	Reagents and/or materials.....	10
7.4.2	Apparatus.....	11
7.4.3	Processing.....	11
7.4.4	Grinding.....	11
7.5	Surface finish of polymer teeth.....	11
7.5.1	Reagents and/or materials.....	11
7.5.2	Apparatus.....	12
7.5.3	Processing.....	12
7.6	Porosity of ceramic teeth and other defects.....	12
7.6.1	Reagents and/or materials.....	12
7.6.2	Apparatus.....	12
7.6.3	Preparation of specimens.....	13
7.6.4	Procedure.....	13
7.7	Porosity of polymer teeth and other defects.....	13
7.7.1	Reagents and/or materials.....	13
7.7.2	Apparatus.....	13
7.7.3	Procedure.....	13

7.8	Radioactivity of ceramic teeth.....	14
7.8.1	Reagents and/or materials.....	14
7.8.2	Apparatus.....	14
7.8.3	Sample preparation.....	15
7.8.4	Counting procedure.....	15
7.8.5	Assessment of results.....	15
7.9	Anchorage of ceramic teeth to denture base polymers.....	15
7.9.1	Reagents and/or materials.....	15
7.9.2	Apparatus.....	15
7.9.3	Procedure.....	15
7.10	Resistance of ceramic teeth to thermal shock.....	15
7.10.1	Reagents and/or materials.....	15
7.10.2	Apparatus.....	15
7.10.3	Preparation of specimens.....	16
7.10.4	Procedure.....	16
7.11	Bonding of polymer teeth to denture-base polymers.....	16
7.11.1	Reagents and/or materials.....	16
7.11.2	Apparatus.....	16
7.11.3	Procedure.....	17
7.12	Resistance to blanching, distortion and crazing of polymer teeth.....	19
7.12.1	Sampling.....	19
7.12.2	Reagents and/or materials.....	19
7.12.3	Apparatus.....	19
7.12.4	Conditioning of test specimens.....	20
7.12.5	Procedure for exposure to monomer.....	20
7.12.6	Visual inspection.....	20
7.13	Colour stability of polymer teeth.....	20
7.13.1	General.....	20
7.13.2	Reagents and/or materials.....	20
7.13.3	Procedure.....	20
7.14	Dimensional stability of polymer teeth.....	20
7.14.1	Reagents and/or materials.....	20
7.14.2	Apparatus.....	21
7.14.3	Procedure.....	21
8	Marking, labelling, and information to be supplied by the manufacturer.....	21
8.1	Marking and labelling.....	21
8.2	Information to be supplied by manufacturer.....	21
8.2.1	Mould chart.....	21
8.2.2	Shade guide.....	22
8.3	Manufacturer's instructions for use.....	22
9	Packaging.....	22
	Bibliography.....	23