

ISO 4823:2015-08 (E)

Dentistry - Elastomeric impression materials

Contents		Page
Foreword		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Classification	2
5	Requirements for packaging, labelling, and information in manufacturer's instructions	2
5.1	Packaging requirements	2
5.2	Labelling requirements	3
5.2.1	Outer packages (containing one or more primary containers)	3
5.2.2	Primary containers within outer packaging	3
5.3	Requirements for information in manufacturer's instructions	3
5.3.1	General	3
5.3.2	Identifying information	3
5.3.3	Specific instructions for use	4
5.4	Requirements for characteristics and properties	4
5.4.1	Component colours	4
5.4.2	Mixing time (hand-spatulated or hand-kneaded mixes)	4
5.4.3	Consistency	5
5.4.4	Working time	5
5.4.5	Detail reproduction	5
5.4.6	Linear dimensional change	5
5.4.7	Compatibility with gypsum	5
5.4.8	Elastic recovery	5
5.4.9	Strain-in-compression	5
6	Pre-test planning approaches	6
6.1	Sampling	6
6.2	Pre-test product examinations	6
6.2.1	Examinations for compliance with labelling requirements	6
6.2.2	Examinations for effectiveness of the packaging	6
6.2.3	Examinations for compliance with requirements for instructions for use	6
6.3	Essential pre-test preparatory practices	7
6.3.1	Laboratory conditions	7
6.3.2	Apparatus function verification steps	7
6.3.3	Volume of materials to be mixed for each specimen	7
6.3.4	Order for conducting examinations and tests	7
6.3.5	Standardized approaches to proportioning, mixing, and handling of hand mixed materials to be tested	7
6.3.6	Timing for the specimen preparation and test procedures	7
6.3.7	Simulated oral time/temperature treatment of specimens formed in completely closed mould assemblies	7
6.4	Pass/fail determinations	8
6.5	Expression of test results	8
7	Test methods--Specific	8
7.1	Mixing-time	8
7.1.1	Apparatus	8

7.1.2	Specimen preparation and test procedure (five specimens)	8
7.1.3	Pass/fail determination and expression of results	8
7.2	Consistency	8
7.2.1	Apparatus and materials	8
7.2.2	Advance preparation steps	9
7.2.3	Specimen preparation and test procedure (3 specimens)	9
7.2.4	Pass/fail determination and expression of results	10
7.3	Working-time	10
7.3.1	Apparatus and materials applicable to the Type 0 materials	10
7.3.2	Working time test for the Type 0 materials	10
7.3.3	Apparatus and materials applicable to the Types 1, 2, and 3	12
7.3.4	Pretest apparatus function verification and assembly	12
7.3.5	Pass/fail determination and expression of results	13
7.4	Detail reproduction	13
7.4.1	Apparatus and materials	13
7.4.2	Specimen preparation (three specimens)	14
7.4.3	Test procedure	14
7.4.4	Pass/fail determination and expression of results	14
7.5	Linear dimensional change	15
7.5.1	Apparatus and materials	15
7.5.2	Test block line-length measurement procedure	15
7.5.3	Specimen preparation (three specimens)	15
7.5.4	Test specimen measurement	16
7.6	Compatibility with gypsum	16
7.6.1	Apparatus and materials	16
7.6.2	Specimen preparation	17
7.6.3	Test procedure	18
7.6.4	Pass/fail determination and expression of results	18
7.7	Elastic recovery	18
7.7.1	Apparatus and materials	18
7.7.2	Specimen preparation	18
7.7.3	Test procedure	19
7.7.4	Calculation of results	19
7.7.5	Pass/fail determination and expression of results	19
7.8	Strain-in-compression	20
7.8.1	Apparatus	20
7.8.2	Specimen preparation	20
7.8.3	Test procedure	20
7.8.4	Calculation of results	20
7.8.5	Pass/fail determination and expression of results	20
Annex A (normative)	Figures cited in this International Standard	21
Annex B (normative)	Standardized hand mixing methods	35
Annex C (informative)	Working-time test apparatus components-Possible sources	38
Bibliography	39