DIN EN ISO 24234:2011-12 (E)

Dentistry - Mercury and alloys for dental amalgam (ISO 24234:2004 + Amd 1:2011)

Contents

Page

Foreword vi

Introduction 5

1 Scope 6

2 Normative references 6

3 Terms and definitions 7

4 Requirements 8
4.1 General 8
4.2 Chemical composition of the alloy 8
4.3 Biocompatibility 9
4.4 Foreign material and large particles in the alloy powder 9
4.5 Contamination of the mercury by oil, water and foreign material 9
4.6 Purity of mercury -- Free pouring 9
4.7 Variability of preproportioned masses 9
4.8 Properties of the amalgam 10
4.9 Appearance of the mixed amalgam before setting 10

5 Sampling 11

6 Test methods 11
6.1 Chemical composition of the alloy 11
6.2 Foreign material and large particles in the alloy powder 11
6.3 Contamination of the mercury by oil, water or foreign material 12
6.4 Free-pouring of mercury 13
6.5 Determination of the variability of preproportioned masses 13
6.6 Preparation of test specimens to determine compliance with the requirements for creep, dimensional change and compressive strength 14
6.7 Determination of creep 19
6.8 Determination of dimensional change during hardening 19
6.9 Determination of compressive strength 20
6.10 Appearance of the mixed amalgam before setting 20

7 Marking, labelling and packaging 21
7.1 Packaging 21
7.2 Marking 21
7.3 Manufacturer's instructions 23

Annex A (normative) Determination of immersion corrosion for dental amalgam 25

Annex B (normative) Potentiostatic determination of corrosion for dental amalgam 30

Bibliography 34

Table 1 -- Requirements for chemical composition of the alloy 9

Table 2 -- Properties of amalgam 10

Table 3 -- Schedule for the preparation of test specimens 18

Table B.1 -- Potential settings for different reference electrodes and temperatures of the reference electrodes 33