

DIN EN 12385-5:2025-06 (E)

Steel wire ropes - Safety - Part 5: Stranded ropes for lifts (includes Amendment A1:2025)

Contents		Page
European foreword		3
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	6
4	List of hazards	6
5	Safety requirements and/or measures	7
5.1	General	7
5.2	Materials	7
5.2.1	Wire	7
5.2.2	Core	8
5.2.3	Lubricant	8
5.3	Rope manufacture	8
5.3.1	Lubrication	8
5.3.2	Construction	8
5.3.3	Rope grade	8
5.4	Diameter	9
5.4.1	Tolerances	9
5.4.2	Differences between diameter measurements	10
5.5	Breaking force	10
5.6	Designation and classification	10
6	Verification of safety requirements and /or measures	10
6.1	General	10
6.2	Lubricant	10
6.3	Lubrication	10
6.4	Construction	10
6.5	Rope grade	11
7	Information for use	11
Annex A (normative)	Calculation of minimum breaking force for those ropes classes covered by Tables 6 to 10	17
Annex B (informative)	Information which should be provided with an enquiry or an order	18
Bibliography		20