

ISO 2408:2017-06 (E)

Steel wire ropes - Requirements

	Contents	Page
Foreword	v	
Introduction	vii	
1 Scope	1	
2 Normative references	1	
3 Terms and definitions	1	
4 Requirements	2	
4.1 Material	2	
4.1.1 Wire	2	
4.1.2 Core	2	
4.1.3 Lubricant	2	
4.2 Rope manufacture	2	
4.2.1 General	2	
4.2.2 Wire joints	3	
4.2.3 Lubrication	3	
4.2.4 Preformation and postformation	3	
4.2.5 Construction	3	
4.2.6 Grade	3	
4.2.7 Wire finish	3	
4.2.8 Direction and type of lay	4	
4.3 Designation and classification	4	
4.4 Dimensions	4	
4.4.1 Diameter	4	
4.4.2 Lay length	5	
4.4.3 Rope length	6	
4.5 Breaking force	6	
4.5.1 General	6	
4.5.2 Ropes produced in series	6	
5 Verification of requirements and test methods	7	
5.1 Materials	7	
5.2 Rope manufacture	7	
5.3 Test on rope for diameter	7	
5.4 Test on rope for breaking force	8	
5.4.1 Method 1: Measured breaking force, F _m	8	
5.4.2 Method 2: Calculated measured (post-spin) breaking force	8	
5.4.3 Method 3: Calculated measured (pre-spin) breaking force	9	
5.4.4 Method 4: Measured aggregate breaking force, F _{e.m}	9	
6 Information for use	9	
6.1 Certificate	9	
6.1.1 General	9	
6.1.2 Test results	10	
6.2 Packaging and marking	10	
6.2.1 Packaging	10	
6.2.2 Marking	10	
Annex A (normative) Dimensional and mechanical properties of round wires (before rope making)	12	

Annex B (normative) Sampling and acceptance criteria for type testing of ropes produced in series	15
Annex C (normative) Calculation of minimum breaking force for ropes in the tables of Annex D and Annex H	17
Annex D (normative) Tables of minimum breaking forces for more common rope classes, sizes and grades	20
Annex E (informative) Tests on wires taken from the rope	43
Annex F (informative) Comparison between metric and imperial rope sizes	45
Annex G (informative) Rope grade approximations	47
Annex H (informative) Large diameter wire ropes	48
Bibliography	50