

ISO 2408:2017-06 (E)

Steel wire ropes - Requirements

Contents		Page
Foreword		v
Introduction		vii
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Requirements	2
4.1	Material	2
4.1.1	Wire	2
4.1.2	Core	2
4.1.3	Lubricant	2
4.2	Rope manufacture	2
4.2.1	General	2
4.2.2	Wire joints	3
4.2.3	Lubrication	3
4.2.4	Preformation and postformation	3
4.2.5	Construction	3
4.2.6	Grade	3
4.2.7	Wire finish	3
4.2.8	Direction and type of lay	4
4.3	Designation and classification	4
4.4	Dimensions	4
4.4.1	Diameter	4
4.4.2	Lay length	5
4.4.3	Rope length	6
4.5	Breaking force	6
4.5.1	General	6
4.5.2	Ropes produced in series	6
5	Verification of requirements and test methods	7
5.1	Materials	7
5.2	Rope manufacture	7
5.3	Test on rope for diameter	7
5.4	Test on rope for breaking force	8
5.4.1	Method 1: Measured breaking force, F_m	8
5.4.2	Method 2: Calculated measured (post-spin) breaking force	8
5.4.3	Method 3: Calculated measured (pre-spin) breaking force	9
5.4.4	Method 4: Measured aggregate breaking force, $F_{e,m}$	9
6	Information for use	9
6.1	Certificate	9
6.1.1	General	9
6.1.2	Test results	10
6.2	Packaging and marking	10
6.2.1	Packaging	10
6.2.2	Marking	10
Annex A (normative)	Dimensional and mechanical properties of round wires (before rope making)	12

Annex B (normative) Sampling and acceptance criteria for type testing of ropes produced in series	15
Annex C (normative) Calculation of minimum breaking force for ropes in the tables of Annex D and Annex H	17
Annex D (normative) Tables of minimum breaking forces for more common rope classes, sizes and grades	20
Annex E (informative) Tests on wire taken from the rope	43
Annex F (informative) Comparison between metric and imperial rope sizes	45
Annex G (informative) Rope grade approximations	47
Annex H (informative) Large diameter wire ropes	48
Bibliography	50