DIN EN 10264-2:2012-03 (E)

Steel wire and wire products - Steel wire for ropes - Part 2: Cold drawn non alloy steel wire for ropes for general a pplications

Contents

Page

Foreword 3

1 Scope 4

2 Normative references 4

3 Product designation 5

4 General conditions of manufacture 5

5 Characteristics of wire 5
5.1 Tensile strength grades 5
5.2 Requirements for wire characteristics 6

6 Test methods 10
6.1 General 10
6.2 Measurement of diameter 10
6.3 Tensile test 10
6.4 Reverse bend test 10
6.5 Torsion test 10
6.6 Inspection of zinc or Zn95/Al5 alloy coating 10