

DIN EN 10257-1:2012-02 (E)

Zinc or zinc alloy coated non-alloy steel wire for armouring either power cables or telecommunication cables - Part 1: Land cables

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	4
4	Information to be supplied by the purchaser	4
5	Designation	5
6	Manufacture	5
6.1	Non-alloy steel	5
6.2	Welds in coils	5
7	Requirements	6
7.1	Mechanical properties	6
7.1.1	Tensile strength and elongation	6
7.1.2	Torsion	6
7.2	Nominal diameter and tolerances	6
7.3	Coating, adhesion and surface finish	7
7.4	Electrical resistance	7
8	Sampling and testing	8
9	Inspection and documentation	8
10	Methods of tests	8
10.1	Diameter measurement	8
10.2	Tensile and elongation tests	9
10.3	Torsion test	9
10.4	Coating test	9
10.5	Electrical resistance	9
11	Packing and identification	9
Bibliography		10