DIN EN 14487-2:2007-01 (E)

Sprayed concrete - Part 2: Execution

Contents

Page

Foreword 3

1 Scope 4

2 Normative references 4

3 Terms and definitions 4

4 Documentation 4
4.1 Project specification 4
4.2 Execution documentation 5

5 Preparatory works 5
5.1 For strengthening of ground 5
5.1.1 Preparation of substrate 5
5.1.2 Removal of dust and debris 6
5.1.3 Pre-wetting 6
5.1.4 Protection against extreme ambient temperatures 6
5.2 For repair, upgrading and free-standing structures 6
5.2.1 Scaffolding, falsework and formwork 6
5.2.2 Preparation of substrate 6
5.2.3 Pre-wetting 6
5.2.4 Protection against extreme ambient temperature 6

6 Reinforcement 7

7 Equipment 7
7.1 Storage of materials 7
7.2 Batching equipment 7
7.3 Mixers 8
7.4 Spraying equipment 8
7.5 Testing equipment 8

8 Batching, mixing and delivery of concrete 8
8.1 Batching and mixing 8
8.2 Delivery 9
8.2.1 Dry mix process 9
8.2.2 Wet mix process 9

9 Execution of spraying 9
9.1 Spraying 9
9.2 Surface of finished concrete 10
9.3 Curing and protection 10

10 Geometrical tolerances 11
10.1 General 11
10.2 Thickness 11

11 Inspection 11
11.1 General 11
11.2 Scope for inspection of execution 11
11.3 Inspection actions related to the scope of inspection 13

Annex A (informative) Guidance on documentation 15

Bibliography 16