# DIN EN 13084-7:2006-06 (E)

## Free-standing chimneys - Part 7: Product specifications of cylindrical steel fabrications for use in sin gle wall steel chimneys and steel liners

## Contents

Page


Foreword ..... 3

1 Scope ..... 4

2 Normative references ..... 4

3 Terms and definitions ..... 6

4 Requirements ..... 6
4.1 General ..... 6
4.2 Performance characteristics ..... 6
4.2.1 Mechanical resistance and stability ..... 6
4.2.2 Resistance to fire ..... 6
4.2.3 Gas tightness / leakage ..... 6
4.2.4 Flow resistance ..... 6
4.2.5 Dimensioning/Thermal resistance ..... 6
4.2.6 Thermal shock resistance ..... 7
4.2.7 Resistance to freeze-thaw ..... 7
4.3 Durability ..... 7

5 Materials ..... 7
5.1 Steels ..... 7
5.2 Coating ..... 12
5.3 Insulation ..... 12
5.4 Cladding ..... 12

6 Construction ..... 12
6.1 Tolerances ..... 12
6.2 Welding ..... 12
6.3 Construction details ..... 12
6.4 Insulation ..... 12
6.5 Cladding ..... 13

7 Evaluation of conformity ..... 13
7.1 General ..... 13
7.1.1 Initial type testing ..... 13
7.1.2 Further type testing ..... 13
7.2 Factory production control ..... 13
7.2.1 General ..... 13
7.2.2 Material records ..... 13
7.2.3 Qualifications of the welders ..... 14
7.2.4 Welding quality control ..... 14
7.2.5 Coatings ..... 14
7.2.6 Geometrical dimensions ..... 14

8 Temperature classes ..... 14

9 Product designation ..... 15

Annex ZA (Informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive ..... 16

Bibliography ..... 23