

DIN EN 544:2006-03 (E)

Bitumen shingles with mineral and/or synthetic reinforcements - Product specification and test methods

Contents		Page
Foreword		4
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	7
4	Requirements	9
4.1	Materials	9
4.1.1	Mass of bitumen	9
4.1.2	Upperside surfacing	9
4.1.3	Underside surfacing	9
4.2	Geometrical properties	9
4.2.1	Shapes	9
4.3	Mechanical properties	10
4.3.1	Tensile strength	10
4.3.2	Nail shank tear resistance	10
4.4	Durability	10
4.4.1	Water absorption	10
4.4.2	Resistance to UV radiation	10
4.4.3	Resistance to blistering	10
4.4.4	Flow resistance at elevated temperature	10
4.4.5	Adhesion of mineral granules or flakes of slate	10
4.4.6	Resistance to peeling for metal-surfaced shingles	11
4.5	Fire performance	11
4.5.1	Reaction to fire	11
4.5.2	External fire performance	11
5	Sampling	11
5.1	General	11
5.1.1	Cutting of test pieces	11
5.1.2	Marking of test pieces	12
5.2	Mass of bitumen	12
5.3	Geometrical tests	12
5.4	Tensile strength	12
5.5	Nail shank tear resistance	12
5.6	Water absorption	13
5.7	Resistance to UV radiation	14
5.8	Blistering	14
5.9	Flow resistance at elevated temperature	14
5.10	Adhesion of mineral granules and flakes of slate	14
5.11	Peeling for metal foil	14
5.12	Fire performance	14
5.12.1	Reaction to fire	14
5.12.2	External fire performance	14
6	Test methods	14
6.1	Sampling	14

6.2	Mass of bitumen	14
6.2.1	Test conditions	14
6.2.2	Equipment	15
6.2.3	Procedure	15
6.2.4	Expression of results	15
6.3	Geometrical properties	15
6.3.1	Equipment	15
6.3.2	Check on widths	15
6.3.3	Check on heights	16
6.4	Mechanical properties	17
6.4.1	Tensile strength	17
6.4.2	Nail shank tear resistance	17
6.4.3	Water absorption	17
6.4.4	Resistance to UV radiation	18
6.4.5	Resistance to blistering	18
6.4.6	Flow resistance at elevated temperature	18
6.4.7	Adhesion of mineral granules and flakes of slate	19
6.4.8	Resistance to peeling metal foil	19
6.5	Fire performance	19
6.5.1	Reaction to fire	19
6.5.2	External fire performance	19
7	Evaluation of conformity	20
7.1	General	20
7.2	Initial type testing	20
7.3	Factory Production Control (FPC)	20
7.3.1	General	20
7.3.2	Equipment	20
7.3.3	Raw materials and components	20
7.3.4	Non-conforming products	21
7.3.5	Frequency of testing	21
7.3.6	Test methods	21
8	Designation and marking	21
8.1	Designation	21
8.2	Marking	22
Annex A (normative) Frequencies of testing for factory production control		23
Annex B (informative) Example of a product data sheet		24
B.1	General information	24
B.2	Properties	25
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive (89/106/EEC)		26
ZA.1	Scope and relevant clauses	26
ZA.2	Procedure for the attestation of conformity of bitumen shingles	29
ZA.2.1	Systems of attestation of conformity	29
ZA.2.2	EC Declaration of conformity	31
ZA.3	CE marking	32
Bibliography		34