DIN EN 14351-1:2006-07 (E)

Windows and doors - Product standard, performance characteristics - Part 1: Windows and external pedestrian doors ets without resistance to fire and/or smoke leakage characteristics

Contents

Page

Foreword 4

1 Scope 5

2 Normative references 6
2.1 Classification standards 6
2.2 Test and calculation standards 6
2.3 Other standards 8

3 Terms and definitions 9

4 Performance characteristics and special requirements 9
4.1 General 9
4.2 Resistance to wind load 10
4.3 Resistance to snow and permanent load 10
4.4 Fire characteristics 10
4.5 Watertightness 10
4.6 Dangerous substances 10
4.7 Impact resistance 10
4.8 Load-bearing capacity of safety devices 11
4.9 Height and width of doorsets and French windows 11
4.10 Ability to release 11
4.11 Acoustic performance 11
4.12 Thermal transmittance 11
4.13 Radiation properties 12
4.14 Air permeability 12
4.15 Durability 12
4.16 Operating forces 12
4.17 Mechanical strength 13
4.18 Ventilation 13
4.19 Bullet resistance 13
4.20 Explosion resistance 13
4.21 Resistance to repeated opening and closing 14
4.22 Behaviour between different climates 14
4.23 Burglar resistance 14
4.24 Special requirements 14

5 Classification and designation 15

6 Handling, installation, maintenance and care 20

7 Evaluation of conformity 20
7.1 General 20
7.2 Type testing 20
7.3 Factory production control (FPC) 23

8 Labelling and marking 24

Annex A (informative) Interdependence between characteristics and components 25

Annex B (normative) Determination of sound insulation of windows 28

Annex C (informative) Standards and draft standards on glass 32

Annex D (informative) Examples of performance and requirement profiles of a roof window 33

Annex E (normative) Determination of characteristics 35

Annex F (informative) Optional selection of representative test specimens for windows 39

Annex G (informative) Examples of test sequences for optional combined determination of characteristics for windows 41

Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Product Directive 42

Annex ZB (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC 54

Annex ZC (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 73/23/EEC 55

Bibliography 56

Figures Figure 1 -- Relationship between various standards 4

Tables Table 1 -- Classification of characteristics for windows 16

Table 2 -- Classification of characteristics for external pedestrian doorsets 18

Table A.1 -- Interdependence between characteristics and components 26

Table B.1 -- Rw for window based on Rw for IGU 30

Table B.2 -- Rw + Ctr for window based on Rw + Ctr for IGU 30

Table B.3 -- Extrapolation rules for different window sizes 31

Table D.1 -- Examples of performance and requirement profiles of a roof window 33

Table E.1 -- Separate determination of characteristics for windows 35

Table E.2 -- Separate determination of characteristics for external pedestrian doorsets 37

Table F.1 -- Optional selection of representative test specimens for windows 39

Table G.1 -- Examples of optional test sequences for combined determination of characteristics for windows 41 Table ZA.1 -- Relevant clauses (performance characteristics) 43

Table ZA.2 -- System(s) of attestation of conformity (AoC) for external pedestrian doorsets and windows (including roof windows) 45

Table ZA.3a -- Assignation of evaluation of conformity tasks for products under AoC system 1 47

Table ZA.3b -- Assignation of evaluation of conformity tasks for products under AoC system 3 49