DIN EN 17160:2026-07 (E)

Product category rules for ceramic tiles

Contents

Page

European foreword 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 6

4 Abbreviations 6

5 General aspects 6
5.1 Objective of the c-PCR for ceramic tiles 6
5.2 Types of EPD with respect to life cycle stages covered 6
5.3 Comparability of EPD for construction products 7
5.4 Additional environmental information 7
5.5 Ownership, responsibility and liability for the EPD 7

6 Product Category Rules for LCA 7
6.1 Product category 7
6.2 Life cycle stages and their information modules to be included 7
6.3 Calculation rules for the LCA 7
6.3.1 Functional or declared unit 7
6.3.2 Functional unit 8
6.3.3 Declared unit 8
6.3.4 Reference service life (RSL) 8
6.3.5 System boundaries 8
6.3.6 Criteria for the exclusion of inputs and outputs 12
6.3.7 Selection of data 12
6.3.8 Data quality 13
6.3.9 Developing product level scenarios 14
6.3.10 Units 14
6.4 Inventory analysis 14
6.5 Impact assessment 14

7 Content of the EPD 14
7.1 Declaration of general information 14
7.2 Declaration of environmental parameters derived from LCA 14
7.2.1 General 14
7.2.2 Rules for declaring LCA information per module 14
7.2.3 Indicators describing resource use and environmental information based on Life Cycle Inventory (LCI) 15
7.2.4 Information on biogenic carbon content 15
7.3 Scenarios and additional technical information 15
7.3.1 General 15
7.3.2 Construction process stage 15
7.3.3 1-B7 use stage 16
7.3.4 End-of-life 18
7.4 Additional information on release of dangerous substances to indoor air, soil and water during the use stage 19
7.4.1 Indoor air 19
7.4.2 Soil and water 19
7.5 Aggregation of information modules 19

8 Project report 19

9 Verification and validity of an EPD 19

Annex A (normative) Requirements and guidance on the reference service life 20

Annex B (informative) Waste 21

Annex C (normative) Impact categories and related indicators, methodologies and characterization factors (CF) 22

Annex D (informative) End of life formulae 23

Annex E (informative) Schemes to be applied for data quality assessment of generic and specific data 24

Bibliography 25