DIN 18945:2024-03 (E)

Earth blocks - Requirements, test and labelling

Contents

Page

Foreword 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 6

4 Application classes 6

5 Constituents and production 6

6 Requirements 7
6.1 Form 7
6.2 Perforations and webs (internal geometry) 7
6.3 Dimensions 8
6.4 Formats 9
6.5 Content of harmful salts 10
6.6 Gross dry density 10
6.7 Compressive strength 11
6.8 Behaviour under the influence of moisture and frost 11
6.9 Water vapour diffusion resistance 12
6.10 Thermal conductivity 12
6.11 Fire behaviour 12

7 Designation 12

8 Labelling 13

9 Testing 13
9.1 Form, perforation, web and dimensions 13
9.1.1 Measurement procedure 13
9.1.2 Expression of results 13
9.2 Gross dry density 15
9.2.1 Procedure 15
9.2.2 Evaluation and expression of results 15
9.3 Net dry density 15
9.4 Compressive strength 15
9.4.1 Preparation of test specimens 15
9.4.2 Procedure 15
9.4.3 Evaluation and expression of results 16
9.4.4 Classification into the compressive strength classes 16
9.4.5 Content of harmful salts 16
9.5 Behaviour under the influence of moisture and frost 16
9.5.1 General 16
9.5.2 Immersion test 17
9.5.3 Contact test 17
9.5.4 Suction test 18
9.5.5 Freeze-thaw test 18
9.6 Water vapour diffusion resistance 19
9.7 Fire behaviour/building material class 20
9.8 Additional tests 20

10 Delivery ticket 20

11 Product data sheet 20

Annex A (informative) Additional testing of earth blocks 22

A.1 Water vapour adsorption 22
A.1.1 General 22
A.1.2 Preparation 22
A.1.3 Procedure 22
A.1.4 Evaluation 22
A.1.5 Expression of results 22
A.2 Life cycle assessment 22
A.2.1 General 22
A.2.2 Environmental product declaration for earth blocks 23
A.2.3 Recycling 23
A.2.4 Landfill 24
A.3 Naturally occurring radionuclide activity and activity concentration index I 24
A.3.1 General 24
A.3.2 Procedure 24
A.3.3 Evaluation 24
A.3.4 Expression of results 24

Bibliography 26

Figure 1 -- Measurement procedure 14

Figure 2 -- Temperature curve during a freeze-thaw test 19

Tables Table 1 -- Application classes of earth blocks 6

Table 2 -- Permissible area of perforations and minimum web thicknesses for earth blocks for load-bearing masonry 8

Table 3 -- Permissible area of perforations and minimum web thicknesses for earth blocks for non-load-bearing masonry 8

Table 4 -- Dimensions of earth blocks 9

Table 5 -- Format symbols for earth blocks (examples) 9

Table 6 -- Density classes for earth blocks 10

Table 7 -- Compressive strength classes for earth blocks 11

Table 8 -- Moisture and frost behaviour of earth blocks 12

Table 9 -- Form factors 16