

ISO 21690:2021-11 (E)

Glass in building - Glass blocks - Specification and test methods

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Symbols	2
5	Types of glass block	2
5.1	Categories	2
5.2	Shapes of glass block	3
5.3	Surface aspect and treatment	3
6	Dimensional tolerances	4
6.1	Methods	4
6.2	Hollow glass block face thickness	4
6.3	External dimensions	4
7	Irregularities inherent to the production of hollow glass block	4
7.1	Dimensional irregularities measurement method	4
7.1.1	Welded seam protrusion	4
7.1.2	Twisting or misalignment	5
7.1.3	Face depressions or bulge	5
7.2	Dimensional irregularities limitation	5
8	Appearance for hollow glass blocks	6
8.1	Method	6
8.2	Appearance requirements	6
9	Mechanical properties	7
9.1	Compressive strength of hollow glass blocks	7
9.2	Applied load test	7
10	Thermal shock resistance for hollow glass blocks	7
Annex A (normative) Mechanical resistance test procedures		8
Annex B (informative) Mechanical resistance test procedures -- Thermal shock test procedures		11
Bibliography		12