DIN EN 14081-3:2022-06 (E)

Timber structures - Strength graded structural timber with rectangular cross section - Part 3: Machine grading; additional requirements for factory production control

Contents

Page

European foreword 3

Introduction 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 5

4 Requirements for the operation, calibration and maintenance of a grading machine 6

5 Additional requirements for factory production control for machine control systems 6
5.1 General 6
5.2 Additional testing requirements 6

6 Additional factory production control requirements for output control systems 7
6.1 General 7
6.2 Grading 7
6.3 Sampling 7
6.4 Destructive testing and calculation of characteristic values 7
6.5 Batch verification 8
6.6 Recording 8

Annex A (normative) Requirements for using control planks 9

A.1 General 9
A.2 Requirements for selecting the control planks 9
A.3 Requirements for the use of control planks for factory production control 9
A.4 Requirements for the use of control planks during surveillance visits 10

Bibliography 11