## ISO 13319-1:2021 (E)

Determination of particle size distribution — Electrical sensing zone method — Part 1: Aperture/orifice tube method

## **Contents**

		Forew	ord		
1		Scope			
2		Normative references			
3		Terms	Terms and definitions		
4		Symbo	ols		
5		Principle			
6		General operation			
	6.1 6.2 6.3 6.4 6.5		Response Size limits Effect of coincident particle passage Dead time Analysis volume		
7		Repea	tability and reproducibility of counts		
	7.1 7.2		Instrument repeatability Method reproducibility/intermediate precision		
8		Operational procedures			
	8.1 8.2 8.3 8.4 8.5 8.5.3 8.5.3 8.7 8.7.3 8.7.4 8.7.3 8.7 8.8 8.9 8.10 8.11 8.11	1 2 3 1 2 3 4 5	General Instrument location Linearity of the aperture/amplifier system Linearity of the counting system Choice of electrolyte solution General Special considerations for small apertures (D < 50 µm) Special considerations for large apertures (D > 400 µm) Preparation of electrolyte solution Recommended sampling, sample splitting, sample preparation and dispersion General Method 1: Using a paste Method 2: Alternative method applicable to low-density particles of less than 50 µm Suspensions and emulsions Verification of the dispersion Choice of aperture(s) and analysis volume(s) Clearing an aperture blockage Stability of dispersion Calibration General Calibration procedure — microsphere calibration		
9		Analysis			
10		Calculation of results			
11		Instrument qualification			
	11.1 11.2		General Report		

Alliex A	(Informative) Derivation of maximum count number to limit confcidence
Annex B	(informative) Fishbone diagram for method development
Annex C	(informative) Calibration and control of frequently used apertures
Annex D	(informative) Mass integration method for calibration and mass balance
D.1	General
D.2	Calibration procedure
D.2.	1 General
D.2.2	2 Volume Vm of analysed suspension
D.2.3	3 Effective density of particles
D.2.4	4 Sample preparation
D.2.	Determination of the calibration factor
D.2.0	Secondary calibration
D.2.	7 Example of calibration by mass integration
D.3	Mass balance
D.3.	1 General
D.3.2	2 Sample preparation
D.3.3	3 Procedure
D.3.4	4 Calculations
D.3.	5 Results
D.3.0	6 Report
D.3.	7 Theoretical example of mass balance
Annex E	(informative) Calibration for the measurement of porous and conductive particles
E.1	General
E.2	Particles of conductive materials
E.3	Porous particles
E.3.	l General Control of the Control of
E.3.2	2 Sample preparation
E.3.3	B Microscopy and ESZ measurements
E.4	Calculations for microscopy
E.4.	l General
E.4.2	2 Calculations
Annex F	(informative) Technique using two (or more) apertures
F.1	General
F.2	Separation
F.3	Calibration
F.4	Analysis
Annex G	(informative) Chi-squared test of the correctness of instrument operation or sample preparation
	• •
G.1	General
G.2	Theory
G.2.	
G.3	Worked examples

Page count: 34