

DIN 18216:2021-02 (E)

Formwork ties; requirements, testing, use

Contents	Page
Foreword	3
1 Scope	4
2 Normative references	4
3 Terms and definitions	4
4 Materials	5
4.1 General	5
4.1.1 Selection of materials	5
4.1.2 Characteristic values	6
4.2 Ductility requirements	6
4.2.1 Steel	6
4.2.2 Steel castings	6
4.2.3 Spheroidal graphite cast iron and malleable cast iron	6
4.3 Inspection documents	6
4.3.1 Steel	6
4.3.2 Casting materials	6
5 Requirements on the design	7
6 Component testing	7
6.1 General and test pieces	7
6.2 Test method A	8
6.2.1 General	8
6.2.2 Load capacity of the tie rod	8
6.2.3 Dimensional checks and material testing	9
6.2.4 Testing the complete formwork tie	9
6.2.5 Checking the thread connection	12
6.2.6 Analysis of the tie lock	13
6.3 Test method B	14
6.4 Testing individual tie plates	17
6.5 Testing of individual tie locks on the tie rod	18
6.6 Testing of tie rod connections	19
6.7 Documentation of component testing	20
6.7.1 Test report	20
6.7.2 Information on the formwork tie components	20
7 Quality assurance during manufacturing	21
8 Marking	21
8.1 General	21
8.2 Tie rod	22
8.3 Tie lock and tie rod connections	22
8.4 Tie plates	22
9 Use	22
Annex A (normative) Quality assurance tests	23
Bibliography	24