

ISO 19916-1:2018 (E)

Glass in building — Vacuum insulating glass — Part 1: Basic specification of products and evaluation methods for thermal and sound insulating performance

Contents

| | |
|---------|---|
| | Foreword |
| | Introduction |
| 1 | Scope |
| 2 | Normative references |
| 3 | Terms and definitions |
| 4 | Description of components |
| 4.1 | Glass types and characteristics |
| 4.2 | Pillars |
| 4.3 | Edge seal |
| 4.4 | Evacuation port |
| 4.5 | Getter |
| 5 | Optical and thermal properties |
| 5.1 | Optical properties |
| 5.2 | U-value (thermal transmittance) |
| 5.2.1 | Determination of the U-value |
| 5.2.2 | Test report |
| 5.2.3 | Calculation method for U-value of vacuum insulating glass with different glass thickness |
| 5.3 | Total solar energy transmittance (g-value) |
| 6 | Dimensional requirements |
| 6.1 | Thickness |
| 6.1.1 | Nominal thickness |
| 6.1.2 | Limit deviation on thickness |
| 6.1.3 | Measurement of thickness |
| 6.2 | Width B and length H |
| 6.2.1 | General |
| 6.2.2 | Limit deviations on width B and length H |
| 6.2.3 | Limit deviations on squareness |
| 6.2.4 | Displacement |
| 7 | Durability |
| 7.1 | Requirements |
| 7.2 | Test specimens |
| 7.3 | Test method |
| 8 | Measurement of sound insulation |
| Annex A | (normative) Determination of steady-state U-value (thermal transmittance) — Heat flow meter method and guarded hot plate method |
| A.1 | General |
| A.2 | Basic formula |
| A.3 | Test apparatus |
| A.3.1 | Buffer plates |
| A.3.2 | Heat flow meter method |
| A.3.3 | Guarded hot plate method |

- A.4** **Dimensions of specimen and metering area**
- A.4.1** **Distance from edge seal**
- A.4.2** **Dimensions of metering area**
- A.5** **Measurements**

Annex B (normative) Test method for durability

- B.1** **Durability test**
- B.1.1** **General**
- B.1.2** **Moisture and light resistance test**
- B.1.3** **Thermal repeating test**

Annex C (informative) Calculation method for thermal transmittance (U-value)

Annex D (informative) Contribution from the edges to the measurement of the thermal transmittance (U-value) of vacuum insulating glass

Annex E (informative) Maximum deviation in the measured thermal transmittance (U-value) of a vacuum insulating glass due to non-uniformities in the heat flow through the pillar array

Page count: 33