

DIN EN 14592:2022-08 (E)

Timber structures - Dowel-type fasteners - Requirements

Contents		Page
European foreword		3
1	Scope	4
2	Normative references	5
3	Terms, definitions, symbols, units and abbreviated terms	8
3.1	Terms and definitions	8
3.2	Symbols, units and abbreviated terms	10
4	General product characteristics - Testing, assessment and sampling method	11
4.1	Corrosion resistance	11
4.2	Low cycle ductility (seismic performance)	15
4.3	Reaction to fire	15
5	Product specific characteristics - Testing, assessment and sampling method	16
5.1	Nails	16
5.2	Staples	19
5.3	Screws	21
5.4	Dowels	26
5.5	Bolts and nuts	27
6	Assessment and verification of constancy of performance - AVCP	29
6.1	General	29
6.2	Assessment of performance	29
6.3	Verification of constancy of performance	37
Annex A (normative) Test methods for alternative coatings		48
Annex B (informative) Corrosivity of atmospheric environments and timber		52
Annex C (normative) Methods for measuring zinc thicknesses		56
Annex D (normative) Selection of test specimens - Specifications on wood density		57
Annex E (normative) Test to determine seismic performance		60
Annex F (normative) Characteristic withdrawal parameter for dowel-type fasteners with Type 3 coating		65
Annex G (normative) Specifications for materials and geometry properties		67
Bibliography		78