

DIN EN 14351-2:2019-01 (E)

Windows and doors - Product standard, performance characteristics - Part 2: Internal pedestrian doorsets

Contents		Page
	European foreword.....	5
1	Scope.....	7
2	Normative references.....	8
3	Terms, definitions and symbols.....	10
3.1	Terms and definitions	10
3.2	Symbols.....	11
4	Product characteristics.....	12
4.1	General.....	12
4.2	Release of dangerous substances (only for emissions into indoor air impact) (for intended use a, b and c)	12
4.3	Impact resistance (where relevant, only for glazed doors with injury risks) (for intended use a, b and c)	12
4.3.1	Glazed doors.....	12
4.3.2	Unframed glass doorsets	12
4.4	Height (for intended use a, b and c).....	12
4.5	Reaction to fire.....	12
4.5.1	Reaction to fire of components (for intended use a, b and c).....	12
4.5.2	Reaction to fire of the doorset	13
4.6	Direct airborne sound insulation index (only for uses where acoustic performance is required) (for intended use b)	13
4.7	Operating forces (only for automatic devices and only for internal landing communication doors and doors for special uses and specific requirements) (for intended use b)	14
4.8	Thermal transmittance (only for uses where thermal insulation performance is required) (for intended use b)	14
4.9	Air permeability (only for uses where air permeability performance is required for specific use with specific requirements) (for intended use b)	14
4.10	Ability to release (to open) (only for locked doors in escape routes) (for intended use a).....	14
4.11	Durability	14
4.11.1	Durability of air permeability against ageing/degradation for specific use with specific requirements (for intended use b):.....	14
4.11.2	Durability of operating forces (safety in use) against ageing/degradation (only for automatic devices and only for internal landing communication doors and doors for special uses with specific requirements) (for intended use b)	14
4.12	Width	15
4.13	Manual operating forces.....	15
4.14	Mechanical strength.....	15
4.15	Bullet resistance	15
4.16	Explosion resistance	15
4.17	Resistance to repeated opening and closing.....	15
4.18	Behaviour between two different climates	15
4.19	Burglar resistance.....	15
4.20	Safety requirements for power operated pedestrian hinged doorsets.....	16
4.21	Ventilation	16

5	Testing, assessment and sampling methods.....	16
5.1	General	16
5.2	Dangerous substances	Error! Bookmark not defined.
5.3	Impact resistance (only for glazed doors with injury risk) (for intended use a, b and c)	Error! Bookmark not defined.
5.4	Height (for intended use a, b and c).....	16
5.5	Reaction to fire	17
5.6	Direct airborne sound insulation index (only for uses where acoustic performance is required) (for intended use b).....	17
5.6.1	Reference method	17
5.6.2	Alternative method.....	17
5.7	Operating forces (only for automatic devices and only for internal landing communication doors and doors for special uses) (for intended use b).....	17
5.8	Thermal transmittance (only for uses where thermal insulation performance is required) (for intended use b).....	17
5.8.1	Reference method	17
5.8.2	Tabulation	18
5.8.3	Calculation	18
5.9	Air permeability (only for uses where air permeability performance is required for specific use with specific requirements) (for intended use b).....	18
5.10	Ability to release (to open) (only for locked doors in escape routes) (for intended use a)	18
5.11	Durability	18
5.11.1	Durability of air permeability against ageing/degradation (for intended use b).....	18
5.11.2	Durability of operating forces (only for automatic devices, and only for internal landing communication doors and doors for special uses with specific requirements) (for intended use b).....	18
5.12	Width.....	19
5.13	Manual operating forces	19
5.14	Mechanical strength	19
5.15	Bullet resistance	19
5.16	Explosion resistance.....	19
5.17	Resistance to repeated opening and closing.....	19
5.18	Behaviour between two different climates.....	19
5.19	Burglar resistance.....	19
5.20	Safety requirements for power operated pedestrian hinged doorsets	19
5.21	Ventilation.....	20
6	Assessment and verification of constancy of performance – AVCP.....	20
6.1	General	20
6.2	Type testing	20
6.2.1	General	20
6.2.2	Test samples, testing and compliance criteria.....	21
6.2.3	Test reports	21
6.2.4	Shared other party results	21
6.2.5	Cascading determination of the product type results.....	22
6.3	Factory production control (FPC).....	23
6.3.1	General	23
6.3.2	Requirements.....	24
6.3.3	Product specific requirements	26
6.3.4	Initial inspection of factory and of FPC.....	26
6.3.5	Continuous surveillance of FPC (only for products covered by AVCP system 1).....	27
6.3.6	Procedure for modifications.....	27

6.3.7	One-off products, pre-production products (e.g. prototypes) and products produced in very low quantity	27
7	Marking, Labelling and packaging	28
Annex A (informative) Product characteristics possibly affected by change of components.....		30
A.1	General.....	30
Annex B (normative) Tabulated values and extension of test results following size and design variations		32
B.1	Characteristics of internal pedestrian doorsets	32
B.2	Sound insulation index of internal pedestrian doorsets	34
B.3	Thermal transmittance for Internal pedestrian doorsets U_D in accordance to constructive details	35
Annex C (informative) Example of performance and requirement profile of an Internal pedestrian doorsets		36
Annex D (informative) Examples for opening dimensions of internal pedestrian doorsets		37
Annex E (informative) Handling, installation, maintenance and care.....		39
Annex F (normative) Selection, preparation, mounting and fixing of test sample(s) for reaction to fire tests and field of direct application		40
F.1	General.....	40
F.2	EN ISO 11925-2 (Single flame test)	40
F.2.1	Profile.....	40
F.2.2	Infill or door leaf.....	42
F.2.3	Sealant between infill and profile	42
F.2.4	Organic coating/top layers	43
F.3	Mounting and fixing for EN 13823 (SBI-test)	44
F.3.1	Testing of the individual components	44
F.3.2	Testing of the doorset.....	45
F.4	EN ISO 1182 (Non-combustibility test)	46
F.5	EN ISO 1716 (Determination of the heat of combustion)	46
F.6	Field of direct application	47
Annex ZA (informative) Relationship of this European Standard with Regulation (EU) N°.305/2011.....		48
ZA.1	Scope and relevant characteristics	48
ZA.2	System of assessment and Verification of Constancy of Performance (AVCP)	50
ZA.3	Assignment of AVCP tasks.....	50
Bibliography.....		53