DIN EN 845-1:2016-12 (E)

Specification for ancillary components for masonry - Part 1: Wall ties, tension straps, hangers and brackets (includes Amendment A1:2016)

Contents

Page

European foreword 4

1 Scope 5

2 Normative references 5

3 Terms, definitions and symbols 7
3.1 Terms and definitions 7
3.2 Symbols 10

4 Materials 26
4.1 General 26
4.2 Fixings and materials not supplied by the manufacturer 26

5 Requirements 27
5.1 General 27
5.2 Dimensions and limit deviations 27
5.2.1 Method of measurement and accuracy 27
5.2.2 Length, applicable cavity width, embedment and fixings (number, size and location) 27
5.2.3 Thickness or diameter 28
5.2.4 Other information 28
5.3 Mechanical strength 29
5.3.1 Wall ties and associated fixings 29
5.3.2 Joist hangers 31
5.3.3 Brackets 32
5.3.4 Tension straps 33
5.4 Resistance to water crossing a cavity 33
5.5 Safety during installation 34
5.6 Durability 34
5.7 Dangerous substances 34

6 Description and designation 34

7 Marking 36

8 Assessment and verification of constancy of performance - AVCP 36
8.1 General 36
8.2 Type testing 36
8.2.1 General 36
8.2.2 Test samples, testing and compliance criteria 37
8.2.3 Test reports 38
8.2.4 Shared other party results 38
8.3 Factory production control (FPC) 38
8.3.1 General 38
8.3.2 Requirements 39
8.3.3 Product specific requirements 41
8.3.4 Procedure for modifications 42

Annex A (normative) Materials and protective coatings 43

Annex B (informative) Guidance on FPC frequencies 48

Annex ZA" (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation 50

ZA.1 Scope and relevant characteristics 50

ZA.2 System of Assessment and Verification of Constancy of Performance (AVCP) 57

ZA.3 Assignment of AVCP tasks 57

Bibliography 60