

DIN EN 13171:2015-04 (E)

Thermal insulation products for buildings - Factory made wood fibre (WF) products - Specification (includes Amendment A1:2015)

Contents	Page
Foreword	4
1 Scope	6
2 Normative references	6
3 Terms, definitions, symbols, units and abbreviated terms	8
3.1 Terms and definitions	8
3.2 Symbols, units and abbreviated terms	8
4 Requirements	11
4.1 General	11
4.2 For all applications	11
4.3 For specific applications	13
5 Test methods	19
5.1 Sampling	19
5.2 Conditioning	19
5.3 Testing	19
6 Designation code	22
7 Assessment and Verification of the Constancy of Performance (AVCP)	23
7.1 General	23
7.2 Product Type Determination (PTD)	23
7.3 Factory Production Control (FPC)	23
8 Marking and labelling	23
Annex A (normative) Determination of the declared values of thermal resistance and thermal conductivity	25
A.1 General	25
A.2 Input data	25
A.3 Declared values	25
A.3.1 General	25
A.3.2 Case where thermal resistance and thermal conductivity are declared	25
A.3.3 Case where only thermal resistance is declared	26
Annex B (normative) "Product type determination" (!PTD") and factory production control (FPC)	28
Annex C (normative) WF multi-layered thermal insulation products	32
C.1 General	32
C.2 Requirements	32
C.2.1 For all applications	32
C.2.2 For specific applications	33
C.3 Test methods	33
C.4 Evaluation of conformity	33
Annex D (normative) Determination of the thermal conductivity in relation to moisture content	34

Annex E (informative) Additional properties	36
E.1 General	36
E.2 Bending strength	36
E.3 Shear strength	36
Annex F (informative) Examples for the determination of the declared values of thermal resistance and thermal conductivity for a product or a product group	37
F.1 Case where both thermal resistance and thermal conductivity are declared	37
F.2 Case where only thermal resistance is declared	38
Annex ZA (informative) !Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation"	40
ZA.1 Scope and relevant characteristics	40
ZA.2 Procedures for AVCP of factory made wood fibre products	42
ZA.3 CE Marking and labelling	49
Bibliography	51
Tables Table 1 -- Level and classes for thickness tolerances	12
Table 2 -- Dimensional stability under specified temperature and humidity conditions	13
Table 3 -- Levels for compressive stress or compressive strength	14
Table 4 -- Levels for tensile strength perpendicular to faces	15
Table 5 -- Levels for short term water absorption by partial immersion	16
Table 6 -- Classes for thickness tolerances	17
Table 7 -- Levels for compressibility	17
Table 8 -- Test methods, test specimens and conditions	20
Table A.1 -- Values for k for one sided 90 % tolerance interval with a confidence level of 90 %	26
Table B.1 -- Minimum number of tests for ITT and minimum product testing frequencies	28
Table B.2 -- Minimum product testing frequencies for the reaction to fire characteristics	30
Table E.1 -- Test methods, test specimens, conditions and minimum testing frequencies	36
Table F.1 -- test results	37
Table F.2 -- R test results	38
Table ZA.1 -- Relevant clauses for factory made wood fibre and intended use	40
Table ZA.2 -- Systems of AVCP	42
Table ZA.3.1 -- Assignment of AVCP tasks for factory made wood fibre products under system 1 for reaction to fire and system 3 (see Table ZA.2)	43
Table ZA.3.2 -- Assignment of AVCP tasks for factory made wood fibre products under system 3 (see Table ZA.2)	44

Table ZA.3.3 -- Assignment of AVCP tasks for factory made wood fibre products under combined system 4 for reaction to fire and system 3 (see Table ZA.2)	45
Figures Figure D.1 -- Example of a graphic representation of "f"	35
Figure ZA.1 -- Example CE marking information of products under AVCP system 3	50