DIN EN 14471:2015-03 (E)

Chimneys - System chimneys with plastic flue liners - Requirements and test methods (includes Amendment A1:2015)

Contents

Page

Foreword 7

Introduction 8

1 Scope 9

2 Normative references 9

3 Terms and definitions 11

4 Classification and designation 15
4.1 General 15
4.2 Temperature classes 16
4.3 Pressure classes 16
4.4 Sootfire resistance classes 16
4.5 Condensate resistance classes 16
4.6 Corrosion resistance classes 17
4.7 Thermal resistance 17
4.8 Distance to combustible material 17
4.9 Location 17
4.10 Reaction to fire 17
4.11 Outer wall classes 18
4.12 Designation 18

5 Dimensions and tolerances 18

6 Performance requirements 19
6.1 General 19
6.2 Resistance to the combination of mechanical and thermal load 19
6.2.1 General 19
6.2.2 Mechanical behaviour and stability 20
6.3 Components subject to wind load 21
6.4 Fire resistance 21
6.5 Hygiene, health and environment 21
6.5.1 Gas tightness 21
6.5.2 Recycling 21
6.6 Safety in use 21
6.6.1 Thermal performance 21
6.6.2 Resistance against condensate 22
6.6.3 Rainwater penetration resistance for insulated chimneys for external installation 22
6.6.4 Flow resistance 22
6.6.5 Terminals 23
6.7 Materials, durability 23
6.7.1 General 23
6.7.2 Characterization 23
6.7.3 Long-term resistance to thermal load 23
6.7.4 Long-term resistance to condensate exposure 24
6.7.5 Resistance to wet/dry cycling 25
6.7.6 Resistance against weathering 26
6.7.7 Geometrical stability 26
6.7.8 Reaction to fire 26

6.7.9 Freeze-thaw resistance 26
6.7.10 Seals and sealants 27

7 Test methods 27
7.1 General 27
7.2 Resistance to the combination of mechanical and thermal load 27
7.2.1 Test sample 27
7.2.2 Test performance 30
7.2.3 Test environment 30
7.3 Components subject to wind load 30
7.4 Fire resistance 31
7.5 Hygiene, health and environment 31
7.5.1 Gas tightness 31
7.5.2 Recycling 32
7.6 Safety in use 33
7.6.1 Thermal performance 33
7.6.2 Thermal resistance 33
7.6.3 Resistance against condensate 33
7.6.4 Rainwater penetration resistance for insulated chimneys for external installation 33
7.6.5 Flow resistance 34
7.6.6 Terminals 34
7.7 Materials 35
7.7.1 General 35
7.7.2 Characterization 35
7.7.3 Long-term resistance to thermal load 35
7.7.4 Long-term resistance to condensate exposure 36
7.7.5 Resistance to wet/dry cycling 37
7.7.6 Resistance against weathering 37
7.7.7 Geometrical stability 38
7.7.8 Reaction to fire 38
7.7.9 Freeze-thaw resistance 38
7.7.10 Seals and sealants 38

8 Dangerous substances 38

9 Product information 38
9.1 General 38
9.2 Minimum information to be included in the manufacturer's instructions 38
9.2.1 Information for the installer 38
9.2.2 Information for the user 39
9.2.3 Additional information to be included in the manufacturer's instructions: 39

10 Assessment and Verification of the Constancy of Performance (AVCP) 41
10.1 General 41
10.2 Product type determinations 41
10.3 Further type testing 41
10.4 Continuous surveillance of FPC 41
10.5 Factory production control (FPC) 42
10.5.1 General 42
10.5.2 Equipment 43
10.5.3 Raw materials and components 43
10.5.4 Product testing and evaluation 44

11 Marking and labelling 44
11.1 Marking chimney components 44
11.2 Chimney plate 45

Annex A (normative) Test methods for characterization 46

Annex B (informative) Examples of characterization 48

Annex C (normative) Test methods to determine the effect to long-term thermal load, long-term condensate exposure, wet/dry cycling and resistance to UV 49

Annex D (normative) Simplified calculation of thermal resistance for circular flues 50

Annex E (informative) Method for applying an evenly distributed load (horizontal) 52

Annex F (informative) Resistance to UV 53

Annex G (normative) Terminals 54

G.1 Characteristics of a terminal 54
G.1.1 General 54
G.1.2 Types of terminals 54
G.1.2.1 Type I 54
G.1.2.1.1 General 54
G.1.2.1.2 Type Ia 54
G.1.2.1.3 Type Ib 54
G.1.2.2 Type II 54
G.1.2.3 Type III 54
G.1.3 Wind direction characteristics 54
G.2 Requirements 55
G.2.1 General 55
G.2.2 Flow resistance of terminals Type I, II and III 55
G.2.3 Aerodynamic properties of terminals Type II and III 55
G.2.3.1 Terminal Type II 55
G.2.3.2 Terminal Type III 55
G.2.4 Rain water ingress 56
G.2.5 Icing behaviour 56
G.3 Characteristics of the terminal 56
G.3.1 Flow resistance 56
G.3.1.1 Flue duct for terminals Type I, II, III 56
G.3.1.2 Air duct for terminal Type III 56
G.3.2 Aerodynamic properties 57
G.3.2.1 Wind velocity pressure of a terminal Type II - for non room-sealed and room-sealed appliances 57
G.3.2.2 Wind velocity pressure of a terminal, Type III - for balanced flue applications 58
G.3.2.3 Recirculation factor of a terminal, Type III, (for room sealed appliances) 58
G.3.3 Rainwater ingress 59
G.3.4 Icing behaviour 59

Annex H (normative) Test methods for flow resistance 60

H.1 For terminal Type I, II and III, test method for flow resistance 60
H.1.1 Test apparatus 60
H.1.2 Test sample 60
H.1.3 Measurement parameters 60
H.1.4 Test condition 61
H.1.5 Test procedure 61
H.1.6 Test result 61

Annex I (normative) Test methods for wind effects on pressure 64

I.1 For terminal Type II, test method for wind velocity pressure 64
I.1.1 Test apparatus 64
I.1.2 Test sample 64
I.1.3 Measurement parameters 64
I.1.4 Test condition 65
I.1.5 Test procedure 65
I.1.6 Test result 65
I.2 For a terminal Type III, test method for wind velocity pressure 65
I.2.1 Test apparatus 65

I.2.2 Test sample ... 66
I.2.3 Measurement parameters ... 66
I.2.4 Test condition ... 67
I.2.5 Test procedure ... 67
I.2.6 Test result ... 67

Annex J (normative) Test methods for wind effects on recirculation ... 68

J.1 For terminal Type III, test method for recirculation ... 68
J.1.1 Test apparatus ... 68
J.1.2 Test sample ... 68
J.1.3 Measurement parameters ... 68
J.1.4 Test condition ... 68
J.1.5 Test procedure ... 69
J.1.6 Test result ... 69

Annex K (normative) Test method for rain water ingress ... 70

K.1 For terminal Type Ib, II and III, test method without wind ... 70
K.1.1 Test apparatus ... 70
K.1.2 Test sample ... 70
K.1.3 Measurement parameters ... 70
K.1.4 Test condition ... 70
K.1.5 Test procedure ... 71
K.1.6 Test result ... 71
K.2 For terminal Type Ib, II and III, test method with wind ... 72
K.2.1 Test apparatus ... 72
K.2.2 Test sample ... 73
K.2.3 Measurement parameters ... 73
K.2.4 Test condition ... 73
K.2.5 Test procedure ... 73
K.2.6 Test result ... 74

Annex L (normative) Test method of icing effects ... 76

L.1 For terminal Type II and III, test method for icing behaviour ... 76
L.1.1 Test apparatus ... 76
L.1.2 Test sample ... 76
L.1.3 Measurement parameters ... 76
L.1.4 Test condition ... 77
L.1.5 Test procedure ... 77
L.1.6 Test result ... 77

Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation ... 79

ZA.1 Scope and relevant characteristics ... 79

ZA.2 Procedure for AVCP of system chimneys with plastic flue liners and terminals ... 81

ZA.2.1 Systems of AVCP ... 81

ZA.2.2 Declaration of performance (DoP) ... 88

ZA.2.2.1 General ... 88

ZA.2.2.2 Content ... 88

ZA.2.2.3 Example of DoP ... 89

ZA.3 CE marking and labelling ... 93

Bibliography ... 96