

DIN EN 196-2:2013-10 (E)

Method of testing cement - Part 2: Chemical analysis of cement

Contents	Page
Foreword	3
1 Scope	4
2 Normative references	4
3 General requirements for testing	4
3.1 Number of tests	4
3.2 Repeatability and reproducibility	5
3.3 Expression of masses, volumes, factors and results	5
4 Analysis by wet chemistry	5
4.1 General	5
4.2 Reagents	6
4.3 Apparatus	18
4.4 Analysis procedure	22
4.5 Determination of major elements	28
5 Chemical analysis by X-ray fluorescence	49
5.1 Reagents and reference materials	49
5.2 Apparatus	50
5.3 Flux	51
5.4 Determination of loss on ignition and the change in mass on fusion of the cement	53
5.5 Factoring test results and correcting total analyses for presence of sulfides and halides	54
5.6 Preparation of fused beads and pressed pellets	56
5.7 Calibration and validation	59
5.8 Calculation and expression of results	68
5.9 Performance criteria (repeatability, accuracy and reproducibility limits)	69
Annex A (informative) Examples of fluxes	70
Annex B (informative) Sources of certified reference materials	71
Annex C (informative) Examples of calibration standards and monitor beads and pellets	72
Bibliography	73