

DIN EN 845-1:2013-10 (E)

Specification for ancillary components for masonry - Part 1: Wall ties, tension straps, hangers and brackets

Contents		Page
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms, definitions and symbols	7
3.1	Terms and definitions	7
3.2	Symbols	10
4	Materials	23
4.1	General	23
4.2	Fixings and materials not supplied by the manufacturer	23
5	Requirements	24
5.1	General	24
5.2	Dimensions and limit deviations	24
5.2.1	Method of measurement and accuracy	24
5.2.2	Length, applicable cavity width, embedment and fixings (number, size and location)	24
5.2.3	Thickness or diameter	25
5.2.4	Other information	25
5.3	Mechanical strength	25
5.3.1	Wall ties and associated fixings	25
5.3.2	Joist hangers	28
5.3.3	Brackets	28
5.3.4	Tension straps	29
5.4	Resistance to water crossing a cavity	30
5.5	Safety during installation	30
5.6	Durability	30
5.7	Dangerous substances	30
6	Description and designation	31
7	Marking	33
8	Evaluation of conformity	33
8.1	General	33
8.2	Initial type tests	33
8.3	Factory production control	34
8.3.1	General	34
8.3.2	Testing and measuring equipment	35
8.3.3	Production equipment	35
8.3.4	Raw materials	35
8.3.5	Production process	35
8.3.6	Finished product testing	35
8.3.7	Statistical techniques	35
8.3.8	Marking and stock control of products	35
8.3.9	Traceability	35
8.3.10	Nonconforming products	36
8.4	Sampling for initial type testing and independent testing of consignments	36

Annex A (normative) Materials and protective coatings	37
Annex B (informative) Guidance on FPC frequencies	42
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive	44
ZA.1 Scope and relevant characteristics	44
ZA.2 Procedure(s) for the attestation of conformity of products	51
ZA.3 CE marking and labelling	53
Bibliography	57