DIN EN 13126-9:2013-04 (E)

Building hardware - Requirements and test methods for windows and door height windows - Part 9: Hardware for horizontal and vertical pivot wi ndows

Contents

Page

Foreword 4

1 Scope 6

2 Normative references 6

3 Terms and definitions 6

4 Classification 7
4.1 General 7
4.2 Category of use (1 - first digit) 7
4.3 Durability (2 - second digit) 7
4.4 Mass (3 - third digit) 7
4.5 Fire resistance (4 - fourth digit) 7
4.6 Safety in use (5 - fifth digit) 7
4.7 Corrosion resistance (6 - sixth digit) 7
4.8 Security (7 - seventh digit) 7
4.9 Application (8 - eighth digit) 8
4.10 Test sizes (9 - ninth digit) 8
4.10.1 Window size for horizontal pivot windows 8
4.10.2 Window size for vertical pivot windows 8
4.11 Example of classification for horizontal and vertical pivot windows 8

5 Requirements 9
5.1 General 9
5.2 Durability 9
5.3 Locking point variable tolerance 9
5.4 Handle operation tolerance 10
5.5 Balance test for pivot hinges with integrated braking function 10
5.6 Resistance to static load 10
5.7 Resistance to free fall test for horizontal pivot windows 10
5.8 Resistance to rebate hindrance test for vertical pivot windows 10
5.9 Minimum closing devices resistance 10
5.10 Corrosion test 10

6 Test equipment 11

7 Test methods 11
7.1 Samples 11
7.2 Test order 11
7.3 Durability test 12
7.3.1 Durability test of normal opening 12
7.3.2 Reversed position durability test 13
7.4 Balance tests 14
7.5 Static Tests 14
7.5.1 Ventilation position static test on horizontal pivot windows 14
7.5.2 Ventilation position static test on vertical pivot windows 15
7.5.3 Reversed position static test on horizontal pivot windows 16
7.5.4 Reversed position static test on vertical pivot windows 17
7.6 Free fall test for horizontal pivot windows 18
7.7 Rebate hindrance test for vertical pivot windows 18

7.8 Minimum closing device resistance test 19
7.9 Corrosion resistance 19

Annex A (informative) Test equipment 21

Annex B (normative) Flowchart of test procedures 22

Bibliography 24