

DIN EN 1341:2013-03 (E)

Slabs of natural stone for external paving - Requirements and test methods

Contents		Page
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Requirements and test methods for slabs of natural stone	7
4.1	General	7
4.1.1	Denomination	7
4.1.2	Alteration of physical properties of the natural stone	8
4.2	Dimensions	8
4.2.1	General	8
4.2.2	Permissible tolerances	8
4.3	Freeze/thaw resistance	10
4.3.1	Freeze- thaw under normal conditions	10
4.3.2	Freeze-thaw in the presence of de-icing salts	11
4.4	Breaking strength Flexural strength	11
4.5	Abrasion resistance	11
4.6	Slip and skid resistance	11
4.6.1	Slip resistance	11
4.6.2	Skid resistance	12
4.6.3	Durability of slip and skid resistance	12
4.7	Appearance	12
4.7.1	General	12
4.7.2	Reference sample, visual inspection and acceptance criteria	12
4.8	Water absorption	12
4.9	Apparent density and open porosity	13
4.10	Petrographic description	13
4.11	Dangerous substances	13
5	Evaluation of conformity	13
5.1	General	13
5.2	Initial type testing (ITT) - Type Testing (TT)	13
5.3	Factory production control	15
6	Marking, labelling and packaging	17
Annex A (informative)	Guidance on the appropriate thickness for different classes of use	19
A.1	Introduction	19
A.2	Simplified method for the calculation of slab thickness	19
A.3	Guidance on expected breaking loads	20
Annex B (informative)	Guidance on sampling	21
B.1	General	21
B.2	Principles of sampling	21
B.3	Taking bulk samples	21
B.4	Preparing a sampling plan	21
B.5	Sampling apparatus	22

B.6	Sampling methods	22
B.6.1	General	22
B.6.2	Sampling from quarries	22
B.6.3	Sampling from production units and consignments	23
B.6.4	Sampling from construction works	23
B.7	Marking, packaging and dispatch of the samples	23
B.8	Sampling report	23
Annex C (informative) Example of calculation of Lower Expected Value		25
C.1	Scope	25
C.2	Symbols and definitions	25
C.3	Calculation of Lower Expected Value	25
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive		28
ZA.1	Scope and relevant characteristics	28
ZA.2	Procedure for the attestation of conformity of slabs of natural stone	29
ZA.2.1	System of attestation of conformity	29
ZA.2.2	EC declaration of conformity	30
ZA.3	CE marking and labelling	31
Bibliography		34