

DIN EN 13171:2013-03 (E)

Thermal insulation products for buildings - Factory made wood fibre (WF) products - Specification

Contents		Page
Foreword		4
1	Scope	6
2	Normative references	6
3	Terms, definitions, symbols, units and abbreviated terms	8
3.1	Terms and definitions	8
3.2	Symbols, units and abbreviated terms	8
4	Requirements	11
4.1	General	11
4.2	For all applications	11
4.3	For specific applications	13
5	Test methods	19
5.1	Sampling	19
5.2	Conditioning	19
5.3	Testing	19
6	Designation code	22
7	Evaluation of conformity	23
7.1	General	23
7.2	Initial type testing	24
7.3	Factory production control	24
8	Marking and labelling	24
Annex A (normative)	Determination of the declared values of thermal resistance and thermal conductivity	25
A.1	General	25
A.2	Input data	25
A.3	Declared values	25
A.3.1	General	25
A.3.2	Case where thermal resistance and thermal conductivity are declared	25
A.3.3	Case where only thermal resistance is declared	26
Annex B (normative)	Initial type testing (ITT) and factory production control (FPC)	28
Annex C (normative)	WF multi-layered thermal insulation products	31
C.1	General	31
C.2	Requirements	31
C.2.1	For all applications	31
C.2.2	For specific applications	32
C.3	Test methods	32
C.4	Evaluation of conformity	32
Annex D (normative)	Determination of the thermal conductivity in relation to moisture content	33

Annex E (informative) Additional properties	35
E.1 General	35
E.2 Bending strength	35
E.3 Shear strength	35
Annex F (informative) Examples for the determination of the declared values of thermal resistance and thermal conductivity for a product or a product group	36
F.1 Case where both thermal resistance and thermal conductivity are declared	36
F.2 Case where only thermal resistance is declared	37
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive	39
ZA.1 Scope and relevant characteristics	39
ZA.2 Procedures for attestation of conformity of factory made wood fibre products	41
ZA.2.1 Systems of attestation of conformity	41
ZA.2.2 EC certificate and declaration of conformity	44
ZA.3 CE Marking and labelling	46
Bibliography	48
Tables Table 1 -- Level and classes for thickness tolerances	12
Table 2 -- Dimensional stability under specified temperature and humidity conditions	13
Table 3 -- Levels for compressive stress or compressive strength	14
Table 4 -- Levels for tensile strength perpendicular to faces	15
Table 5 -- Levels for short term water absorption by partial immersion	16
Table 6 -- Classes for thickness tolerances	17
Table 7 -- Levels for compressibility	17
Table 8 -- Test methods, test specimens and conditions	21
Table A.1 -- Values for k for one sided 90 % tolerance interval with a confidence level of 90 %	27
Table B.1 -- Minimum number of tests for ITT and minimum product testing frequencies	28
Table B.3 -- Minimum product testing frequencies for the reaction to fire characteristics	30
Table E.1 -- Test methods, test specimens, conditions and minimum testing frequencies	35
Table F.1 -- test results	36
Table F.2 -- R test results	37
Table ZA.1 -- Relevant clauses for wood fibre products and intended use	40
Table ZA.1 -- Relevant clauses for wood fibre products and intended use	41
Table ZA.2 -- Systems of attestation of conformity	42

Table ZA.3.1 -- Assignment of evaluation of conformity tasks for products under system 1 for reaction to fire and system 3 for other characteristics	43
Table ZA.3.2 -- Assignment of evaluation of conformity tasks for products under system 3 or system 3 combined with system 4 for reaction to fire	44
Figures Figure D.1 -- Example of a graphic representation of "f"	34
Figure ZA.1 -- Example CE marking information	47