DIN EN 13169:2013-03 (E)

Thermal insulation products for buildings - Factory made expanded perlite board (EPB) products - Specification

Contents

Page

Foreword 4

1 Scope 6

2 Normative references 6

3 Terms, definitions, symbols, units and abbreviated terms 7
3.1 Terms and definitions 7
3.2 Symbols units and abbreviated terms 8

4 Requirements 11
4.1 General 11
4.2 For all applications 11
4.3 For specific applications 13

5 Test methods 17
5.1 Sampling 17
5.2 Conditioning 17
5.3 Testing 18

6 Designation code 21

7 Evaluation of conformity 22

8 Marking and labelling 22

Annex A (normative) Determination of the declared values of thermal resistance and thermal conductivity 24

A.1 General 24
A.2 Input data 24
A.3 Declared values 24

Annex B (normative) Initial type testing (ITT) and factory production control (FPC) 27

Annex C (normative) Determination of the thermal conductivity in relation to moisture content 31

Annex D (normative) EPB multi-layered insulation products 33

D.1 General 33
D.2 Requirements 33
D.3 Test methods 34
D.4 Evaluation of conformity 34

Annex E (normative) Composite insulation boards 35

E.1 Description 35
E.2 Requirements 35
E.3 Test methods 38
E.4 Designation code 38
E.5 Factory production control 39

E.6 Evaluation of conformity 40
E.7 Marking and labelling 40

Annex F (informative) Additional properties 42

F.1 General 42
F.2 Particular profiles 43

Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive 44

ZA.1 Scope and relevant characteristics 44

ZA.2 Procedures for attestation of conformity of factory made expanded perlite board products 47

ZA.3 CE Marking and labelling 51

Bibliography 53

Tables Table 1 -- Thickness tolerances 12

Table 2 -- Dimensional stability under specified temperature and humidity conditions 14

Table 3 -- Levels for compressive stress or compressive strength 14

Table 4 -- Levels for deformation under specified compressive load and temperature 15

Table 5 -- Levels for water absorption by total immersion 15

Table 6 -- Levels for bending strength at constant span 16

Table 7 -- Test methods, test specimens and conditions 20

Table A.1 -- Values for k for one sided 90 % tolerance interval with a confidence level of 90 % 25

Table B.1 -- Minimum number of tests for ITT and minimum product testing frequencies 27

Table B.2 -- Minimum product testing frequencies for the reaction to fire characteristics 29

Table E.1 -- Classes for thickness tolerances 36

Table E.2 -- Levels of compressibility 36

Table E.3 -- Test methods, test specimens and conditions 38

Table E.4 -- Minimum number or frequencies of product testing 39

Table F.1 -- Test methods, test specimens, conditions and testing frequencies 43

Table ZA.1a -- Relevant clauses for expanded perlite board and intended use 45

Table ZA.1b -- Relevant clauses for expanded perlite board and intended use 46

Table ZA.2 -- Systems of attestation of conformity 47

Table ZA.3 -- Assignment of evaluation of conformity tasks for products under system 1 for reaction to fire and system 3 for other characteristics 48

Table ZA.4 -- Assignment of evaluation of conformity tasks for products under system 3 or system 3 combined with system 4 for reaction to fire 49

Figures Figure C.1 -- Example of a graphic representation of "a" 32

Figure ZA.1 -- Example CE marking information 52