DIN EN 1168:2011-12 (E)

Precast concrete products - Hollow core slabs (includes Amendment A3:2011)

Contents

Page

The numbering of clauses is strictly related to EN 13369: Common rules for precast concrete products, at least for the first three digits. When a clause of EN 13369 is not relevant or included in a more general reference of this standard, its number is omitted and this may result in a gap on numbering. Foreword 4

Introduction 6

1 Scope 7

2 Normative references 7

3 Terms and definitions 8
3.1 Definitions 8

4 Requirements 9
4.1 Material requirements 9
4.1.1 Prestressing steel 10
4.2 Production requirements 10
4.2.1 Structural reinforcement 10
4.3 Finished product requirements 11
4.3.1 Geometrical properties 11
4.3.2 Surface characteristics 14
4.3.3 Mechanical resistance 14
4.3.4 Resistance and reaction to fire 23
4.3.5 Acoustic properties 23
4.3.6 Thermal properties 23
4.3.7 Durability 24
4.3.8 Other requirements 24

5 Test methods 24
5.1 Tests on concrete 24
5.2 %Tests on pre-stressing steel& 24
5.3 Measuring of dimensions and surface characteristics 24
5.3.1 Element dimensions 24
5.4 Weight of the products 25

6 Evaluation of conformity 25
6.1 #General 25
6.2 Type testing 25
6.2.1 General 25
6.2.2 Initial type testing 26
6.2.3 Further type testing 26
6.3 Factory production control& 26

7 Marking 27
7.1 General 27

8 Technical documentation 27

Annex A (normative) Inspection schemes 28

Annex B (informative) Typical shapes of joints 31

Annex C (informative) Transverse load distribution 33

Annex D (informative) Diaphragm action 42

Annex E (informative) Unintended restraining effects and negative moments 43

Annex F (informative) Mechanical resistance in case of verification by calculation: shear capacity of composite members 46

Annex G (informative) %Resistance to fire& 49

Annex H (informative) Design of connections 57

Annex J (normative) !Full scale test" 59

Annex K (normative) %Thermal prestressing& 65

Annex ZA (informative) #Clauses of this European Standard addressing essential requirements or other provisions of EU Directives$ 67

Bibliography 81