

DIN EN 13241-1:2011-06 (E)

Industrial, commercial and garage doors and gates - Product standard - Part 1:
Products without fire resistance or smoke control characteristics (includes Amendment A1:2011)

Contents		Page
Foreword		4
Introduction		5
1	Scope	6
1.1	General	6
1.2	Exclusions	6
1.3	Specific applications	7
2	Normative references	7
3	Terms and definitions	8
4	Requirements	8
4.1	General	8
4.2	Mechanical aspects	9
4.2.1	General	9
4.2.2	Force for manual operation	9
4.2.3	Mechanical resistance	9
4.2.4	Mechanical durability	9
4.2.5	Geometry of glazing/glass components	9
4.2.6	Protection against cutting	10
4.2.7	Protection against tripping	10
4.2.8	Safe openings	10
4.2.9	Release of dangerous substances	10
4.3	Power operation	10
4.3.1	General	10
4.3.2	Protection against crushing, shearing and drawing-in	10
4.3.3	Operating forces	11
4.3.4	Electrical safety	11
4.3.5	Electromagnetic compatibility (EMC)	11
4.3.6	Alternative requirements	12
4.3.7	Upgrading of manually operated doors	12
4.4	Additional requirements for specific performance characteristics	12
4.4.1	General	12
4.4.2	Water tightness	13
4.4.3	Resistance to wind load	13
4.4.4	Noise	13
4.4.5	Thermal resistance	14
4.4.6	Air permeability	14
4.4.7	Durability of the performance characteristics	14
4.5	Instructions for installation, operation and maintenance	14
5	Marking and labelling	14
6	Evaluation of conformity	15
6.1	General	15
6.2	Initial type test	15
6.3	Test on site	15

6.4	Production control	15
	Annex A (informative) Form for designation and classification of performances	17
	Annex B (normative) Procedure for the determination of values for thermal resistance	18
B.1	Introduction	18
B.2	Procedure	18
	Annex C (informative) Safety factors to be considered in door design in respect of their resistance to wind load	20
	Annex ZA (informative) Relationship of this European Standard with the Construction Products Directive	21
	ZA.1 Clauses of this European Standard addressing the provisions of EU Construction Products Directive	21
	ZA.2 Procedures for the attestation of conformity of industrial, commercial and garage doors and gates	22
	ZA.2.1 General	22
	ZA.2.2 Procedure according to system 3	22
	ZA.3 CE-marking and labelling	23
	Annex ZB (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC"	26
	Annex ZC (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2004/108/EC"	27
	Bibliography	28