

DIN EN 14250:2010-05 (E)

Timber structures - Product requirements for prefabricated structural members assembled with punched metal plate fasteners

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	5
4	Material requirements	6
4.1	Timber	6
4.2	Punched metal plate fasteners	7
5	Prefabricated member requirements	8
5.1	Mechanical resistance	8
5.2	Reaction to fire	9
5.3	Fire resistance	9
5.4	Other member characteristics	9
6	Product documents	11
6.1	General	11
6.2	Drawings and structural design information	11
7	Evaluation of conformity	12
7.1	General	12
7.2	Initial type testing	12
7.3	Factory production control (FPC)	14
7.4	Initial inspection of the factory and of the factory production control	17
7.5	Continuous surveillance, assessment and acceptance of the factory production control	17
8	Marking	18
Annex A (normative)	Additional requirements for factory production control (FPC)	19
A.1	Method 1	19
A.2	Method 2	19
A.3	Method 3a	19
A.4	Method 3b	20
Annex ZA (informative)	Clauses of this European standard addressing the provisions of the EU Constructions Products Directive	21
ZA.1	Scope and relevant characteristics	21
ZA.2	Procedure for attestation of conformity of prefabricated structural timber members assembled with punched metal plate fasteners	23
ZA.3	CE marking and labelling	25
Bibliography		32