

ISO 19840:2004-11 (E)

Paints and varnishes - Corrosion protection of steel structures by protective paint systems - Measurement of, and acceptance criteria for, the thickness of dry films on rough surfaces

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Principle	3
4.1	General	3
4.2	Principle of the applicable measurement methods	3
5	Apparatus and materials	4
5.1	General	4
5.2	Measuring equipment using magnetic flux principle	4
5.3	Materials	4
6	Procedure	5
6.1	Sampling plan	5
6.2	Adjustment of the instrument	5
6.3	Measurement	6
7	Correction values	6
8	Expression of results	7
9	Acceptance/rejection criteria	7
10	Test report	8
Annex A (informative)	Method based on adjusting the instrument to known thicknesses on a rough surface	9
Annex B (informative)	Multiple readings	11
Annex C (informative)	Areas requiring special consideration	12
Annex D (normative)	Determination of a specific correction value	13
Annex E (informative)	Example of a test report form	14