

ISO/TR 15235:2001-10 (E)

Preparation of steel substrates before application of paints and related products - Collected information on the effect of levels of water-soluble salt contamination

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Conclusions	1
3	Terms and definitions	2
4	Sequential collection of data	2
5	Protocol for assessing surface contamination	5
6	Recommended test protocol to investigate the influence of salt contamination on coating service life	5
7	Other standards of interest	5
Annex A (informative) Summary of data from bibliographic references		6
Annex B (informative) Data from a paint manufacturer		14
Annex C (informative) Coating-system manufacturers' recommendations regarding toleration of salt contamination on a steel surface before application of paints or related products		16
Annex D (informative) Data supplied by Japan (see 4.2)		19
Annex E (informative) Assessment of soluble chloride and/or sulfate contamination on a steel surface -- Surface inspection protocol		21
Annex F (informative) Recommended test procedure when investigating the influence of soluble chloride and/or sulfate contamination on coating service life		22
Bibliography		23