

DIN EN ISO 11125-5:2025-12 (E)

Preparation of steel substrates before application of paints and related products -
Test methods for metallic blast-cleaning abrasives - Part 5: Determination of
percentage defective particles and of microstructure (ISO 11125-5:2025)

Contents		Page
Foreword.....		iv
Introduction.....		v
1 Scope.....		1
2 Normative references.....		1
3 Terms and definitions.....		1
4 Apparatus.....		1
5 Sampling.....		1
6 Preparation of the sample.....		2
7 Procedure.....		2
7.1 Determination of cracks, voids and shrinkage.....		2
7.2 Determination of defectively shaped shot particles.....		2
7.3 Determination of defectively shaped grit particles.....		2
7.4 Determination of defectively shaped cylindrical particles.....		3
7.5 Determination of defectively shaped irregular particles.....		3
7.6 Determination of microstructure.....		3
8 Test report.....		3
Bibliography.....		4