

DIN EN ISO 8502-5:2025-09 (E)

Preparation of steel substrates before application of paints and related products - Tests for the assessment of surface cleanliness - Part 5: Measurement of chloride on steel surfaces prepared for painting (ion detection tube method) (ISO 8502-5:2025)

Contents		Page
Foreword.....		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Principle	1
5	Apparatus and materials	2
5.1	Extraction solvent.....	2
5.2	Chloride ion detection tube.....	2
5.2.1	Design.....	2
5.2.2	Calibration.....	2
5.3	Cutter	2
5.4	Vessel.....	2
5.5	Gloves.....	2
6	Procedure	2
6.1	Extraction of chloride.....	2
6.2	Determination of the chloride concentration in the extract solution	3
6.3	Verification test.....	3
7	Expression of results	3
8	Test report	3