

DIN EN ISO 8502-15:2025-02 (E)

Preparation of steel substrates before application of paints and related products -
Tests for the assessment of surface cleanliness - Part 15: Extraction of soluble
contaminants for analysis by acid extraction (ISO 8502-15:2020)

Contents		Page
European foreword		3
Foreword		4
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	6
4	Principle	7
5	Apparatus and materials	7
5.1	Adhesive cell	7
5.2	Reusable syringe	7
5.3	Solvent	8
5.4	Contact thermometer	8
6	Procedure	8
6.1	Selection of test surface	8
6.2	Extraction by patch or sleeve by injection	8
6.3	Extraction by sleeve by pre-filling	9
6.4	Blank test	9
7	Analysis	10
8	Test report	10
Annex A (normative) Leak test for type testing of adhesive cells (patches and sleeves)		13
Bibliography		15