

DIN EN 13523-1:2024-06 (E)

Coil coated metals - Test methods - Part 1: Film thickness

Contents		Page
	European foreword	3
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Principle	6
4.1	Method A: Measurement on magnetic substrate - magnetic induction	6
4.2	Method B: Measurement on a non-magnetic substrate - eddy current	6
4.3	Method C: Measurement on all substrates - micrometer method	6
4.4	Method D: Measurement on all substrates - optical method	6
4.5	Method E: Measurement on all substrates - ruggedized optical interference (ROI)	6
5	Apparatus and materials	6
6	Sampling	6
7	Test panels	7
8	Procedure	7
8.1	Calibration	7
8.1.1	General	7
8.1.2	Calibration standards	7
8.2	Scale rating	7
8.3	Measurement	7
8.3.1	Ambient conditions	7
8.3.2	Number of measurements	7
8.3.3	Method A: Magnetic induction	8
8.3.4	Method B: Eddy current	8
8.3.5	Method C: Micrometer method	8
8.3.6	Method D: Optical method	9
8.3.7	Method E: Ruggedized optical interference (ROI)	9
9	Expression of results	10
10	Accuracy	10
11	Test report	10
	Bibliography	11