

DIN EN ISO 2431:2020-02 (E)

Paints and varnishes - Determination of flow time by use of flow cups (ISO 2431:2019, Correct ed version 2019-09)

Contents	Page
European foreword	3
Foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	6
4 Temperature considerations	7
5 Apparatus	7
5.1 Flow cups.....	7
5.1.1 Dimensions.....	7
5.1.2 Material.....	7
5.1.3 Construction.....	7
5.1.4 Finish.....	8
5.1.5 Measurement range.....	9
5.1.6 Marking.....	10
5.1.7 Care and checking of flow cups.....	10
5.2 Supplementary apparatus.....	11
6 Sampling	11
7 Procedure	11
7.1 Preliminary check for Newtonian flow.....	11
7.2 Determination of flow time.....	11
7.2.1 Choice of flow cup.....	11
7.2.2 Temperature adjustment.....	11
7.2.3 Preparation of the flow cup.....	12
7.2.4 Filling the flow cup.....	12
7.2.5 Measurement of flow time.....	12
7.2.6 Repeat determinations.....	12
8 Marking of products tested	12
9 Precision	13
9.1 General.....	13
9.2 Repeatability limit, <i>r</i>	13
9.3 Reproducibility limit, <i>R</i>	13
10 Test report	14
Annex A (normative) Checking flow cups for wear and tear	15
Annex B (informative) Conversion of flow times from one temperature to another	17
Bibliography	19