

# DIN EN ISO 11124-4:2018-12 (E)

Preparation of steel substrates before application of p aints and related products -  
Specifications for metallic blast-cleaning abrasives - Part 4: Low-carbon cast-steel  
shot (ISO 11124-4:2018)

---

<b>Contents</b>		<b>Page</b>
European foreword .....		3
Foreword .....		4
1	Scope .....	5
2	Normative references .....	5
3	Terms and definitions .....	6
4	Designation of abrasives .....	7
5	Sampling .....	7
6	Requirements for low-carbon cast-steel shot abrasives .....	7
7	Package identification and lot traceability .....	7
8	Information to be provided by the manufacturer or supplier .....	7
Annex A (informative) Approximately equivalent codings for low-carbon cast-steel shot abrasives .		10
Bibliography .....		11