ISO 19399:2016-05 (E)

Paints and varnishes - Wedge-cut method for determination of film thickness (scribe and drill method)

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Principle 2

5 Wedge-cut principle 2

6 Apparatus 5
6.1 Method A 5
6.2 Method B 7
6.3 Measuring microscope 8

7 Test specimens 8

8 Procedure 8
8.1 Sample preparation 8
8.2 Number of determinations 8
8.3 Method A (wedge-cut scribe) 8
8.4 Method B (wedge-cut bore) 9

9 Precision 9

10 Test report 9

Annex A (informative) Error sources and measuring problems 11

Annex B (informative) Evaluation with tilted specimen 16

Annex C (informative) Evaluation with curved specimen 21

Bibliography 27