

DIN EN ISO 8503-1:2013-05 (E)

**Preparation of steel substrates before application of paints and related products -
Surface roughness characteristics of blast-cleaned steel substrates - Part 1:
Specifications and definitions for ISO surface profile comparators for the
assessment of abrasive blast-cleaned surfaces (ISO 8503-1:2012)**

Contents	Page
Foreword	3
Introduction	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 ISO surface profile comparators	7
5 Ranges of the profile gradings	8
6 Calibration of ISO comparators	9
7 Maintenance and re-calibration of ISO surface profile comparators	9
8 Calibration certificate for ISO surface profile comparators	9
Annex A (normative) Care of ISO surface profile comparators	11
Bibliography	12